

**XXXtra  
PAGES**

**WORLD'S NATURAL LEADER**

JULY 2004

**ALL STACKED ALL NATURAL**

# Voluptuous

THE SCORE GROUP



**SARAH  
MERCURY**

**HUGE TITS  
& PLUMP  
ASSES**

**LATEST  
DISCOVERY**



**DIANE POPPOS  
NEW PICS**



**FRESH  
TEEN TITS**



**Annie Swanson  
36DDD  
AND STILL GROWING**

**VOLUPTUOUS.COM**

\$7.99 U.S. \$8.99 Canada





# BLACK & STACKED Xtra #3



**Voluptuous  
Video Pick 12**

# Voluptuous Xtra



**Hardcore Plumper Xtra 1**



**Annalive XXX Xtra 10**

Vol. 11, No. 7 (July 2004). Copyright © 1994-2004 by The SCORE Group. All rights reserved. Reprinting in whole or in part is strictly forbidden except with express, written permission of *Voluptuous* and The SCORE Group. *SCORE®* is a registered trademark of Quad Int'l, Incorporated and The SCORE Group. The Records required by 18 U.S. Code 2257 (a) through (c) and the pertinent Regulations 28 C.F.R. Ch. 1, Part 75 with respect to this publication [VOLUPTUOUS] and all materials associated with such records are maintained by the publisher, John C. Fox, 1629 N.W. 84 Avenue, Miami, Florida 33126, and are available for inspection and review by the Attorney General at all reasonable times. All models in this issue were 18 or over at the time the photos were taken. **SUBSCRIPTIONS:** \$59.95 per year in U.S. and \$89.95 (U.S. funds only) in Canada. Remit all subscription and international inquiries to: *Voluptuous*, 1629 N.W. 84 Avenue, Miami, Florida 33126. Price: \$7.99—U.S.A.; \$8.99—Canada; £3.99—U.K. **CHANGE OF ADDRESS:** Please submit any change of address to: Change of Address, 1629 N.W. 84 Avenue, Miami, Florida 33126. **SUBMISSIONS:** All editorial and photographic submissions should be directed to *Voluptuous*, 1629 N.W. 84 Avenue, Miami, Florida 33126. Publisher disclaims all responsibility to return unsolicited material, and all rights in portions published vest in The SCORE Group and *Voluptuous*. Letters to *Voluptuous* may be edited at the editors' discretion, are assumed to be intended for publication unless indicated to the contrary and may be used for such purposes. Any similarity between an individual person or people depicted in the fiction, semi-fiction and artwork in this magazine and any real person or people is purely coincidental. This magazine is intended for sale to adults only and should not be sold to minors or where prohibited by law. **PRINTED IN CANADA**

*Voluptuous* (ISSN #1087-7657) is published 13 times a year, monthly, plus an additional issue in Dec. for \$59.95 per year in the USA and \$89.95 (U.S. funds only) in Canada, by The SCORE Group, 1629 N.W. 84 Avenue, Miami, FL 33126. Periodicals Postage Paid at Miami, FL and Additional Mailing Offices. **POSTMASTER:** Send address changes to *Voluptuous*, 1629 N.W. 84 Avenue, Miami, FL 33126.



# CONTENTS

JULY 2004 VOL. 11 NO. 7

## DEPARTMENTS

### 5 V-MAIL

An open forum for readers' comments, questions and suggestions.

### 51 ASS SHOT OF THE MONTH

The Wonder From Down Under-Angela White.

## FEATURES

### 12 VOLUPTUOUS VIDEO PICK

Whopper tits and raunchy hardcore in the new release *Black & Stacked Xtra* #3.

### 26 THE CLIENT

She wanted her day in court...and she got it!

### 42 INTERVIEW: JOY JUGGS

The plumper fave up-close-and-personal.



Marketa 76



Sarah Mercury 52



Barely Legal 19



New Israeli 61



Joy Juggs 42



Annie Swanson 91



Kat Vixen 29



Diane Poppo 36



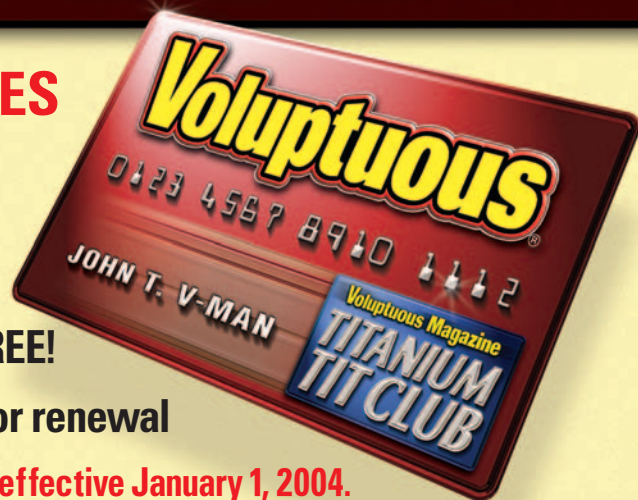


# JOIN THE CLUB!

## MAMBERSHIP HAS ITS PRIVILEGES

- **FREE SHIPPING** on all SCORE Group videos\*
- **SAVE 15%** on all SCORE Group products
- **FREE VIDEOS...**For Titanium Tit Club Members—Buy Five Videos & Your Sixth is FREE!
- **BONUS 2 Xtra issues** with any subscription or renewal

All current subscribers receive these exclusive benefits effective January 1, 2004.



## SUBSCRIBE TO VOLUPTUOUS AND GET **15** ISSUES FOR THE NEWSSTAND PRICE OF 6!



**ON THE INTERNET** [www.eBoobStore.com](http://www.eBoobStore.com) **UNITED STATES & CANADA** 1-800-421-0760  
**INTERNATIONAL ORDERS** +1-305-662-5959 **24-HOUR, 7 DAY FAX** 305-662-5952  
**MAIL TO:** The SCORE Group (Dept. V00704), 1629 N.W. 84 Avenue, Miami, Florida 33126

☐ **YES, SEND ME ONE YEAR (13 ISSUES) OF V-MAG FOR \$59.95** Allow 4-to-6 weeks for delivery of first issue. All magazines will arrive in a discreet envelope to protect your privacy. By signing below, I certify that I am at least 18 years old. All orders in U.S. funds. No checks accepted from outside the U.S. **Canada:** Add \$30 (U.S. funds) for extra postage. **Mexico:** Add \$40 (U.S. funds) for extra postage. No international subscriptions available. Call for back issue rates. Credit Card orders must provide an exact billing address in addition to mailing address if the two are different.

☐ **YES, I WANT FREE SHIPPING.** Receive FREE S&H on all SCORE Group products for the length of your subscription. \*Free S&H only available in U.S. and Canada

☐ **YES, I WANT TO SAVE 15% ON ALL FUTURE ORDERS.** All new and current subscribers to Voluptuous will automatically save 15% off all merchandise (except magazine subscriptions) available in Voluptuous. This discount applies to SCORE Group products only, to be deducted prior to the addition of any shipping and handling charges where applicable. \*Not applicable to magazine subscriptions. Some restrictions apply.

☐ **YES, I WANT TWO FREE BONUS ISSUES.** Check that box and we'll add two extra issues to your subscription. No fuss. No muss. No shit!

**PLEASE INDICATE:** ☐ NEW SUBSCRIBER ☐ RENEWAL \*All special offers mentioned above are non-transferable and are applicable as long as your Voluptuous subscription remains current. Discounts and free shipping offers cannot be combined with any other discount offers and may be revoked at any time at the sole discretion of The SCORE Group.

**PAYMENT METHOD:** ☐ Check ☐ M.O. ☐ M/C ☐ VISA ☐ DISCOVER ☐ AMEX Card \_\_\_\_\_ Exp. \_\_\_\_\_

Name \_\_\_\_\_ Age \_\_\_\_\_

Address \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

E-mail \_\_\_\_\_ Signature \_\_\_\_\_ V00704

**CREDIT CARD ORDERS WILL NOT BE PROCESSED WITHOUT A SIGNATURE**

**OFFER EXPIRES 8-01-04**



# V mail

## SUPERSTAR ANGELA WHITE

Dear *Voluptuous*,

I have news for all of you guys. Angela White isn't a "Future Superstar." She's already a superstar and a lock to be one of the greatest *Voluptuous* models of all-time if she keeps on posing.

You can see it in her face. Angela loves to pose. She has charisma I have never seen in a teenage model, or any model for that matter.

Please keep Angela White posing, because even though all of her pictorials have been great, I think we still haven't seen the best of this great Aussie.—V.T., Wisconsin



Whether she is lying on her back with that "cum-fuck-me" body or spreading pink in the "cum-fuck-me-now!" pose, Angela White is "one of the best new models of any generation," according to pretty much every man who has ever seen her pictures.

Is Inesse a "Future Superstar?" Definitely. One of the all-time great *Voluptuous* models? Only if she eats more, at least in the opinion of some readers!



## GLAD I WAS MISTAKEN

Dear *Voluptuous*,

It's hard to believe 10 years have passed so quickly. I have every issue of *Voluptuous* from the very first one. I distinctly remember thinking about the first issue: "This is great, but it won't last long because most guys want to see 'tits on a stick' and nothing else." I'm glad I was mistaken.

It must have been hard to select samples from each of the first 10 years from among so many worthy candidates for the March '04 10th

Anniversary issue. I must protest that I saw very few of my bigger-bodied favorites, but the trip down "mammary lane" was still a treat.

I won't comment on all of the women in this super-sized issue, but here are comments on some of them.

Angela White's spread pink photos were astounding.

I agree. Veronika is a future superstar, if she eats more.

Brandy Talore—what an anus! All she needs for stardom is a male hardcore partner to let her show us what she can do.

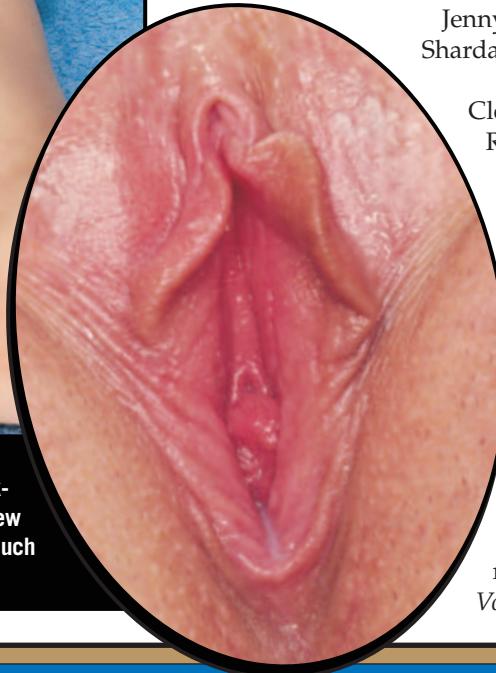
Sharday is approaching "overexposure." Yeah, she's built fine, but unless she's ready to do hardcore, I'd rather see new models or old favorites doing the nasty and doing it right.

Jenny is in the same category as Sharday. I say hardcore or no more.

In my opinion, Casey Cleavage is already a superstar. Replace those plastic sex toys with real penises, and she'll be at the top of the *Voluptuous* pyramid all by herself.

Annie Swanson—now she is a superstar. Even without the hips to match her beautiful breasts, she's still very well built and she does XXX hardcore.

I love Inesse's new hair-do and new, improved figure. Please tell her that her extra pounds make her that much more attractive to us *Voluptuous* readers. As long as all







Who's the fairest of them all? Most of the 22 models in the special 10th Anniversary March '04 issue would qualify. And so would the one we left out, the living legend Alexis Love.

of the pounds go to the right places, I'd be happy to see Inesse gain 20-50 pounds of more luscious curves.

Teresa in the *Voluptuous Xtra* section is pretty slim for *Voluptuous*, don't you agree? Still, she is one of the few women I've seen in still or motion picture porn where the woman is doing the work (instead of having the man "pump it out" himself).

Now, I'll take this opportunity to harangue you once more about my personal wishes for *Voluptuous*.

Make the *Xtra* section "harder." More pregnant women. How about pissing? You slipped in one pissing photo from a *Natural Wonders of the World* video a couple of years ago. Any chance for another?

Don't be afraid to showcase older BBWs. There are some very well-built, foxy 40-year-olds walking around these days!

One last thing. When you guys match up your models with men for hardcore layouts, how about using men whose equipment matches the size and stature of your models? And make sure that the guy in the layout is truly happy to be there. By that I mean

# Voluptuous®

PUBLISHED BY THE SCORE GROUP

JOHN FOX *president & CEO*

MICHAEL UWATE *editor*

ANTHONY SOARES *art director*

ELLIOT JAMES *associate editor*

## EDITORIAL

BRUCE ARTHUR *V-mail editor*

## PRODUCTION

BRUCE SMITH  
*national distribution coordinator*

JERRY THOMAS  
*network systems manager*

MICHAEL FEDERICI  
*prepress manager*

## FANTASY CRUISE

For reservations or information on future events, please write to: SCORE Fantasy Cruise, 1629 N.W. 84 Avenue, Miami, Florida 33126; or call 305-662-5959; Fax 305-662-8922 Email: BoobCruise@scoregroup.com

## CUSTOMER SERVICE AND SUBSCRIPTIONS

For inquiries regarding existing VOLUPTUOUS subscriptions, please write to SCORE Group Customer Service:

**U.S. and International subscriptions:**  
1629 N.W. 84th Avenue, Miami, Florida 33126  
For 24 Hour Credit Card Orders:  
Phone: 305-662-5959; Fax: 305-662-8952;  
Email: CService@scoregroup.com

**For United Kingdom subscriptions:**  
Units 161-167, Block F, Riverside Business Centre, Haldane Place, London, SW18 4UQ England  
Credit card orders—Phone: 0208-877-3110

## CIRCULATION

HARVEY BANGHOR  
*director of circulation*

### U.S. EDITION

GEORGE METZLER

*Kable News Company, account representative*

GEOFF WARD

*Kable News Company, foreign distribution*

CHUCK ANDERSON  
*circulation manager*

### UK EDITION

MMC

Octagon House, White Hart Meadows, Ripley, Woking Surrey GU23 6HR Great Britain  
Telephone: 0148-331-1222; Fax: 0148-321-1731

FRANK BRZESKI & DAVID EMERSON  
*UK circulation managers*

## ADVERTISING

JOHN ROMANO AND LISA BRACELIN,  
SLG MEDIA, INC.

Greenwich Office Park, Building #2,  
Greenwich, Connecticut 06831-5115 U.S.A.  
Telephone: 203-622-6669; Fax: 203-622-8885

# Voluptuous Model Search

## \$20,000 GRAND PRIZE

### WHAT'S THE DEAL?

The SCORE Group is searching for the next Linsey, Sharda, Nicole Peters, Ines Cudna, Via Paxton...the next big-bust superstar. And we're willing to pay big bucks to find her!

So, send in nude photos of your candidates. Polaroids, snap shots and jpegs are all okay. There's no better time to convince that super busty girl you have been admiring that she belongs in *Voluptuous* because on Dec. 1, 2004, we're going to choose the best busty new discovery and give her a lucrative \$20,000 modeling contract.

### THE RULES ARE SIMPLE:

Our editorial staff makes all decisions and those decisions are completely subjective and final. This contest is open to any girl who has not appeared in a magazine. If you've been in *Voluptuous* or any other men's magazine, either as an amateur, model or even in phone sex ads, you are ineligible. The winner agrees to take an all-expenses paid, working vacation in sunny, beautiful, exotic Miami, Florida, where she will be photographed for five days in our state-of-the-art studio. The winner also agrees to sign The SCORE Group's standard model release and have her photos published in the magazine and on our website. This competition is open to all residents of Planet Earth, void where prohibited, 18 years old and older only, more legalese is in the official contest rules, which will be provided to all contestants upon request.

The other requirement? Big, beautiful tits! So send in your photos, and you could well find yourself \$20,000 richer! The addresses are: *Voluptuous Model Search*, 1629 N.W. 84 Avenue, Miami, Florida 33126 or score@scoregroup.com.



he has a full erection. And make sure that there are multiple cumshots, not just a little dab on the chin, but on the face, the breasts, the tummy, the feet and the butt.

Thanks for an otherwise great issue.—A.L., California

## STILL JACKIN' TO ALEXIS

Dear *Voluptuous*,

Just received my March '04 issue—oh boy! What an issue! To see so many old time legends like Devon Daniels, Lisa Miller, Heather Michaels and Dawn Phoenix along with new stars such as Cassandra and my new all-time favorite Nicole Peters was absolutely incredible.

After pounding my pud to Nicole Peters' photo spread on pages 36-41 (more bra shots please), I fingered my way through the rest of the magazine with one hand while the other kept my cock entertained as I pleased myself to the photos of such greats as Jessica Turner.

Then, I came to the realization that somehow, some way, someone forgot one of the all-time greats—Alexis Love. How could this travesty come about? Okay, I know you can't feature every model in the anniversary issue, but I'm not talking about just any model. I'm talking about Alexis Love. I bought her video years ago, and like a trip to Mecca, I faithfully masturbate to it every week.

In the future, when you publish a special anniversary issue, please don't forget the original Love Goddess. —"Justin," address withheld

Dear "Justin": Yes, our editor screwed the pooch on that one. With so many Voluptuous greats in the past decade to choose from, somehow Alexis slipped through the cracks. It won't happen again.

## BE AS FILTHY AS YOU CAN

Dear *Voluptuous*,

My wife is really hot. Well-educated and gorgeous, with all of her sophistication, she's still a sex-centered girl. Sex anywhere at anytime. And she doesn't give a fuck if anyone is around to see us do it. She's the definition of uninhibited.

Last summer, standing behind me while in line at McDonalds, she reached around me and put her hands down the front of my shorts. We were at the end of the line, next to the wall,

# BUSTY KERRY MARIE BustyKerryMarie.com

## Choose either VHS or DVD for only \$24.95

The first DVD devoted solely to gorgeous Kerry Marie. Kerry stars in six horny, lusty tales: *I Have Juicy Tits*, *Very Private Eye*, *Stripped At Poker*, *Sorority Girl*, *Cavewoman Kerry* and *Convict Kerry*. Each is filled with the sexiest jug-play and the most explicit masturbation you've ever experienced! Once you've seen Kerry on video, you're hooked. **An instant classic!**



➤ **INTERNET ORDERS** [www.eBoobStore.com](http://www.eBoobStore.com) ➤ **U.S. & CANADA** 1-800-421-0760  
➤ **INTERNATIONAL** 1-305-662-5959 ➤ **24-HOUR FAX** 305-662-5952 **ORDER NOW!**

**MAIL TO:** The SCORE Group (Dept. V00704A), 1629 N.W. 84 Avenue, Miami, FL 33126

- **BUSTY KERRY MARIE VHS** (#VD129) \$24.95 plus \$10.00 S&H ..... **TOTAL: \$34.95**
- **BUSTY KERRY MARIE DVD** (#VD129D) \$24.95 plus \$10.00 S&H ..... **TOTAL: \$34.95**

- **YES, I AM A V-MAG SUBSCRIBER AND SAVE 15%** ○ **YES, I AM A V-MAG SUBSCRIBER AND GET FREE S&H\***

*Busty Kerry Marie* is X-Rated, 117 Minutes. Shipping & Handling: For the purpose of tracking and security of your package, orders are shipped via express courier, except those sent to P.O. Boxes. U.S.: \$10 for the first video and \$2 for each additional video. Puerto Rico, Canada & Mexico: \$15 for the first video and \$2 for each additional video. All other countries: \$25 for the first video and \$5 for each additional video. \*Free Shipping for U.S. & Canada subscribers only. FL residents add 7% sales tax. Make checks and money orders payable to The SCORE Group. Sorry, no foreign checks. We accept international money orders in U.S. funds only. Credit card orders must provide the exact credit card billing address in addition to the mailing address if the two are different. Videos are shipped in sturdy, discreet packaging to protect your privacy. All sales are final. Damaged videos will only be exchanged for one of the same title if returned within 90 days of receipt. The SCORE Group cannot be held responsible for Customs seizures. New shipping costs are effective Nov. 1, 2003. By ordering, you certify that you are at least 18 years old. ○ **ADD \$5 FOR PAL (UK) VIDEO FORMAT.**

**INDICATE PAYMENT METHOD:** ○ Check ○ Money Order ○ MasterCard ○ VISA ○ Discover ○ American Express

Name \_\_\_\_\_ Age \_\_\_\_\_ Card # \_\_\_\_\_ Exp. \_\_\_\_\_

Telephone Number \_\_\_\_\_ Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Signature \_\_\_\_\_ E-mail \_\_\_\_\_ V00704A

**CREDIT CARD ORDERS WILL NOT BE PROCESSED WITHOUT A SIGNATURE**



**CHECK OUT  
THESE BIG BUST  
WEBSITES**

**BoobCruise.com**

**NicolePeters.com**

**JuliaMiles.co.uk**

**JessicaTurner.com**

**BlackandStacked.com**

**ViaPaxton.com**

**SylviaPanda.com**

**DianePoppo.com**

**BigTitChaz.com**

**ATTENTION  
Voluptuous  
SUBSCRIBERS  
ARE YOU  
MOVING?  
TELL US  
QUICKLY!**

The U.S. Post Office only forwards periodicals-rate mail for 60 days, so we must have your new address within three weeks of your move to guarantee that you'll get all your issues. We cannot be held responsible for non-delivery of issues due to your address change.

**MAIL TO:**

**Voluptuous Change of Address,  
1629 N.W. 84 Avenue, Miami, FL  
33126. Please include your mailing  
label or a legible copy if available.**



It's official, *Voluptuous Xtra* is here to stay. With great hardcore honeys like Lisa Sparxxx from the Holiday '03 *V-Mag* and *Voluptuous Xtra* #7, guys are loving the *Voluptuous*-girls doing the nasty, especially when they have Lisa's "pick a hole, any hole!" attitude.





**OUR  
FASTEST  
GROWING  
SITE!**

**Stunning!**

**Nicole  
Peters'  
only home  
on the  
web is...**

**NicolePeters.com**

- The largest collection of Nicole pics in the world!
- Exclusive photos and video you won't see anywhere else... because nobody else has photographed her!
- Gigantic photo sets!

and I became hard instantly. She pushed her tits against me, pulled the head of my cock out and started stroking me. It lasted about 15 seconds and it was great.

My wife seems to have hit her sexual overdrive now that she is in her mid-40s. She wears short skirts in the summer with no panties and tops that more than hint at her nipples.

We want the hardcore aspect of *Voluptuous* to continue. Fucking is supposed to be a private matter.

But when women want to do it for the public, it's remarkably filthy. Let the girls be as filthy as they wish. So many women we know secretly want to be fucked in public. They fantasize about it. Our friend, Lisa, who is also gorgeous, would fuck in front of her sixth-grade class if she had the chance to do so.

So, when I see Lisa Sparxxx fucking or sucking cock, or taking a huge cock in her asshole and doing it for public consumption, I marvel at her horni-

*Click here to continue*



# VOLUPTUOUS BACK ISSUE DEPARTMENT



**DECEMBER 2001**—Black-and-stacked Africa and amazing Inesse make their V-Mag debut! Plus, Aladya's return, Bre, Ola, Nadia, Denise, and a full-length interview and pictorial with Gina LaMontana.



**FEBRUARY 2002**—More big, natural tits than any magazine in the world! HH-cup Lenka's astounding debut! Interview and pictorial with Dejal Plus, Key Largo Lineup, Sierra doloized, Cali XXX and more!



**MARCH 2002**—Autumn's tits are bigger and better than ever! Plus, three of 2001's top newcomers: Sarah Mercury, Liith and Ivy. And Lorna Morgan, newcomers, plumpers & Africa and Samantha in hot XXX action!



**APRIL 2002**—Red-hot XXX as Desirae gets fucked again and Fleur enjoys her first photo-fuck. Plus, Inesse is bigger than ever, Jenny shows off her H-cups, Gemma's curvy as hell and tons more tits!



**JUNE 2002**—Susie Wilden makes her hardcore debut and takes it up her ass! Kim Hines goes deep for cock! Plus, Diane Poppo returns with a revealing pictorial and interview, Cassandra and lots more!



**APRIL 2003**—Denise Davies finally does boy-girl hardcore, and it was worth the wait. Plus, you don't want to miss sensational Nicole Peters' V-Mag debut, Zuzanna, Taylor Hill, Rachel Love and much more.



**JUNE 2003**—Super plumper Samantha fucks and sucks a real dick. Cherry Brady exposes herself pictorially and in a sexy interview. Newcomer Brandy is young and stacked. Plus, Blondie and Lindsey Ward.



**JULY 2003**—For the first time, Kerry Marie stuffs her pussy with a dildo. And she talks about it, too. Newcomers Radka, Izabella and Sapphire are must-sees. Jade Feng does XXX. And Lola Lane returns.



**AUGUST 2003**—Nicole Peters makes her V-Mag encore, and she shows bush. Desirae returns in a stunning pictorial, Autumn-Jade gets checked out by a horny doctor, newcomer Christiane, and big girls get dickings.



**SEPTEMBER 2003**—Loaded with V-Mag superstars like Denise Davies, Jessica Turner and Ines Cudna; pregger India Carey; an interview with 2003 newcomer Brandy; plumper Devin; and blazing XXX.



**VOLUPTUOUS XL #73**—Loaded with first-timer plumpers! Kimmie Nipples, Kat Vixen, Joy Juggs in XXXplicit hardcore fucking and sucking, Gwen and more. Plus, Cassandra and Bailey Santana.



**VOLUPTUOUS XL #77**—More new photos of superstar Cherry Brady! Plus, plumper sensation Samantha, Joy Juggs, black beauty Marvelous, legend Melanie Anton and XXX with Annalive.



**VOLUPTUOUS XL #83**—You've never seen so much tits, ass and female flesh in one magazine. Maria Moore, Devin Taylor, Sapphire, Samantha, Kerry Marie, Annie Swanson and more.



**MAMAZON #86**—New pictorials of all natural V-Girls posing in the great outdoors. Nicole Peters, Cherry Brady, Ines Cudna, Lindsey Dawn, Kerry Marie, Autumn, Cassandra, Inesse and Michelle Bond.



**FEB. 2004**—The return of Danni Ashe to SCORE! Featuring a look back at her 10 year career, plus her NEWEST photos! Hardcore, plus Lorna Morgan and two great, new natural discoveries!



**HOLIDAY 2003**—Our annual double issue, with Model of the Year and Newcomer of the Year contestants, plus Hall of Fame candidates. Loaded with all of the year's best SCORE-girls!



**SEPT. 2003**—Our annual all naturals issue stars Nicole Peters, Shaday, Kerry Marie, Diane Poppo and newcomer Izabella. Autumn and Annie go tit-to-tit. Anita Agni gets anally nailed!



**APRIL 2003**—Overflowing with huge tits. Nicole Peters makes her stunning debut, Diane Poppo returns, Melonie Chams has mega-mams and Angelique busts out. Lana Lotts does Kelly Madison!



**MARCH 2003**—Julia Miles rides cock again in her XXX encore, Lovette gets boned hard and Brittany Love rides the fucking machine. Plus, EE-cup teen Ines, Colt 45 returns, Inesse and lots more.



**JAN. 2004**—Starring Ines Cudna with a 32-page calendar. Plus, CA governor wannabe Mary Carey gets nailed in XXX! New Nadine Jansen, Crystal Gunns, Julia Miles and more discoveries!



# BIG-TIT XXX BONUS EDITIONS



**OCTOBER 2002**—Taylor Hill's XXX debut, and can she ever suck cock! Also, Chaka T. in some intense hardcore. Plus, Autumn Jade, super Samantha, Fiona Steels, and C.J.'s spectacular debut.



**DECEMBER 2002**—Another star-studded issue. Diane Poppo as a redhead. Lorna Morgan pours milk all over herself. Denise Davies plugs her mouth, pussy and ass. Plus Jezabelle's debut!



**FREE AUTUMN CALENDAR**

**JANUARY 2003**—Kick off the new year with newcomers Sweetie, Gwen and Blondie. Plus, Lenka returns, dark and lovely Kim Hines, Cassandra in nasty XXX and Paige Plenty's first ever boy-girl.



**FEBRUARY 2003**—The debut of Cherry Brady makes this issue a keeper! Plus, Gina LaMontana, newcomers Kat Vixen, Coco and Natasha, interview with Annie Swanson, plus Linsey-Susie girl-girl.



**MARCH 2003**—XXX boy-girl with Gwen Sanders and the great Heather Michaels, but the main event is the debut of E-cup teen Ines Cudna. Plus, Chaka reveals all in an interview and more.



**OCTOBER 2003**—A year of great newcomers gets better with the debut of plumper Maria Moore. Plus, V-Mag faves Inesse, Sarah Mercury, Anja, Annie Swanson and Jonee Loren, along with red-hot XXX.



**NOVEMBER 2003**—Jam-packed with superstars. Ines Cudna, Susie Wilden, Deja, Jezabelle, Cassidy in tit-sucking XXX action, plus amazing newcomers Casey Cleavage, Vicky Lee and pregger Emma.



**DECEMBER 2003**—Kerry Marie's first explicit girl-girl with Cassandra and dildos—is the highlight of this issue. Plus, brand-new Via Paxton pictorial, interview with Samantha and the debut of Aussie teen Angela White.



**DOUBLE ISSUE**

**HOLIDAY 2003**—Collector's Issue! Model of the Year, Newcomer of the Year, Plumper of the Year and a shitload of fucking! Loaded with all of the year's best models including virtually every covergirl from 2003.



**BONUS NICOLE PETERS CALENDAR**

**JANUARY 2004**—Starring Nicole Peters in a FREE 2004 Calendar! If you love Nicole, this is a must have! Plus a raunchy XXX hardcore section, covergirl Diane Poppo's return, Joy Juggs, Jenny, Blondie and more!



**FEBRUARY 2004**—Introducing Beate, the next great German discovery! Plus, covergirl Fiona Steeles, Kerry Marie, Kim Eternity, Linsey Ward, Jezabelle interviewed and Cherry Brady's XXX anal debut!



**SPECIAL ISSUE**

**MARCH 2004**—10TH ANNIVERSARY SPECIAL ISSUE! Starring the Top 10 V-girls of all-time plus 10 Future Superstars! Feature pictorials on each model, 22 total! Extra 48 Pages! Including XXX Hardcore!



**APRIL 2004**—New Nadine Jansen pictures! Plumper and bustier than ever! Plus Autumn Jade, Chaka T, Angelica Raven, Desirae and more newcomers. Pregger hardcore and Casey Cleavage's XXX hardcore debut!



**MAY 2004**—Special 2003 Awards Issue! Starring Model of the Year Kerrie Marie, Newcomer of the Year Nicole Peters and Plumper of the Year Samantha. Plus Angela White, Susie Wilden, Nadine, Linsey & more.



**JUNE 2004**—Covergirl Maria Moore, V-Mag fave Sapphire, plus four newcomers, including another Aussie and new English natural Kellie Garrett. The hardcore highlight... **BRANDY TALORE'S 1ST XXX!**

**MAIL TO: The SCORE Group (Dept. VO0704C), 1629 N.W. 84 Avenue, Miami, Florida 33126**

**SEND ME THE FOLLOWING BACK ISSUES.** For the purpose of tracking and the security of your package, orders are shipped via express courier, except those sent to PO Boxes. U.S.: \$10.00 (postage included) per back issue ordered. **QUANTITY DISCOUNTS:** Buy 6-10 for only \$9 each. Buy 11 or more for \$8 each. For orders going to a P.O. Box, add \$1 for each issue. Hawaii and Puerto Rico: Add \$2 per issue for postage. Canada & Mexico: Add \$3 per issue for postage. International customers \$20 per issue (postage included). FL residents add 7% sales tax. Make checks and money orders payable to: The SCORE Group. Sorry, no foreign checks. We accept international money orders in U.S. funds only. Credit Card orders must provide the exact credit card billing address in addition to the mailing address if the two are different. The SCORE Group is not responsible for Customs seizures. New shipping costs are effective Nov.1, 2003. By ordering, you certify that you are at least 18 years old.

**I AM A V-MAG SUBSCRIBER & save 15% on all issues ordered. Total Price of each back issue for Voluptuous subscribers is only \$8.50 per issue**

**V-MAG:** ☐ Dec. '01 ☐ Feb. '02 ☐ March '02 ☐ April '02 ☐ June '02 ☐ Oct. '02 ☐ Dec. '02 ☐ Jan. '03 ☐ Feb. '03 ☐ March '03 ☐ April '03 ☐ June '03 ☐ July '03

☐ Aug. '03 ☐ Sept. '03 ☐ Oct. '03 ☐ Nov. '03 ☐ Dec. '03 ☐ Hol. '03 ☐ Jan. '04 ☐ Feb. '04 ☐ March '04 ☐ April '04 ☐ May '04 ☐ June '04

**SPECIAL ISSUES:** ☐ Sp. #73 ☐ Sp. #77 ☐ Sp. #83 ☐ Sp. #86 **SCORE:** ☐ March '03 ☐ April '03 ☐ Sept. '03 ☐ Hol. '03 ☐ Jan. '04 ☐ Feb. '04

**INDICATE PAYMENT METHOD:** ☐ Check ☐ M.O. ☐ M/C ☐ VISA ☐ AMEX ☐ Discover In case of sellout, list alternate choice(s):

Credit Card #:

Expires:

Name:

Age:

Address:

Telephone:

City:

State:

Zip Code:

Signature: Credit Card Orders Cannot Be Processed Without Signature

VO0704C

**ORDER 24 HOURS:**  
**1-800-421-0760**

**FAX YOUR ORDER:**  
**305-662-5952**

**INT'L. ORDERS:**  
**+1-305-662-5959**

**INTERNET:**  
**www.eBoobStore.com**

**ALL ORDERS**  
**SHIPPED IN 24 HOURS**



## Voluptuous Video Pick



# BLACK & STACKED Xtra #3

### Busty black babes in nasty hardcore action...nuff said!

So, you like dark meat? Honestly, if you like dark, white, green, whatever, it isn't going to matter with *Black & Stacked Xtra #3*. Racial marketing aside, this is a big-tit video with four super-naturals and one who ain't, but is such an incomparable cocksucker that we couldn't help adding her to the lineup. Starting with Chaka T.—she of the whopper tits and the voracious sex drive—you get Miss T. on top, on bottom, titty fucking and dick sucking. She's so horny, we pity da fool who doesn't jack to her! Ditto for gorgeous Vanessa Blue, who gives the sloppiest, wettest blowjob of all-time. She drools so much, you'll need two towels. One for all your jizz and the other for under your TV.



**Chaka T.**



**Vanessa Blue**





**Cassitty**

The biggest, heaviest hangers of this video belong to Cassitty, who not only gets a solo fucking, but also teams up with Africa for some great boob play. There's a guy involved, too, and he gets his nuts off big-time, although the stars of this threesome are really the chicks. They've got major tit-power, and they know how to handle the man-meat. Like we always say here at *V-Mag*, judging by the way Cassitty and Africa play hide the salami, they oughta work in a deli.

**Africa**

**BLACK &  
STACKED  
Xtra #3**







**Carmen**





**Cassitty**

# BLACK & STACKED *Xtra* #3

A nursing student turned porn star, newcomer Carmen (star of the XXX video *Hard SCORE*) can cure a hard attack, that's for sure. Slim, stacked, gorgeous and...vocal. Yes, turn the volume down for privacy when Carmen cums on your screen. On the flip side, if you want your neighbors to think you're the greatest fuck in the world, crank up the decibels. Carmen's so loud, she'll have every dog within 10 miles wanting to mate with her. Gyrating those hips on top, working the boner good, doggie-style, with her snapper-pussy ass-push move, or erotically massaging her tits into the perfect love tunnel, we should all be so lucky to nail a chick like Carmen. At V-Mag, we make it easy to live the good life and live it large. Turn to the Video Club on page 98 for your slice of big-tit hard-core heaven, also known as *Black & Stacked Xtra* #3.






**EXCLUSIVE  
CONTENT**
**100% NATURAL  
100% AMAZING**
**EXCLUSIVE PHOTOS AND  
VIDEOS OF POLAND'S TEENAGE  
BUSTY SENSATION YOU  
WON'T SEE ANYWHERE ELSE!**
**BustyInesCudna.com**

## V-MAIL

Continued from page 8

ness and her desire to show it off. Both my wife and I marvel at the balls it must take to be this nasty and not care if family or friends see.

On page 27 of the Nov. '03 issue, Casey Cleavage looks like a complete slut. Bravo, Casey!

*Voluptuous Xtra* pounds us with hardcore galore. The best we've ever seen. Keep bringing us the best.-J.G., New Jersey

### WE BELIEVE YOU...NO NEED TO SHOW US THE PROOF!

Dear *Voluptuous*,

I just wanted to write and tell you that the March '04 issue was so freaking hot, with so much udderly unbelievable tit-flesh, I was dropping load after load of slop all over the place.

It was great to see some of my all-time favorites like Carrie Lynn (I've wanted to fuck her senseless for years!), Charlotte (underappreciated, but like Carrie, a boner-buster!) and my number one nut-drainer, Jenny. In 25 years of beating my meat, this Black Beauty is still the best.

I also came like a broken fire hydrant to the "Future Superstars." Not as much as the old guard, but these newcomers are still worth a good choke. To show you how excited I am over this issue of *Voluptuous*, I just jerked off once more all over this letter looking at Nicole's pictures. Thirty-plus times for one mag. That's gotta be a record.-P.S., Louisiana

Dear P.L.: Call Guinness! We appreciate your enthusiasm, but dude, the next time you send us a souvenir, can you fire us off a written warning in the beginning of the letter, rather than the end? ☺

## SEND YOUR LETTERS

Send your comments and suggestions to:  
V-Mail, 1629 N.W. 84 Avenue,  
Miami, Florida 33126.

Email Address:  
[voluptuous@scoregroup.com](mailto:voluptuous@scoregroup.com)

Website Address:  
[www.voluptuous.com](http://www.voluptuous.com)





## LAURA LEEDS

### The Freshest Tits We've Ever Had.

Here cums another English natural's *Voluptuous* debut. The name on her birth certificate is Laura Leeds and her born-on-dating reads: June 30, 1985, which means she can't buy beer in America, but she sure can show off a tit or two. With some gorgeous areolae, too! Flush with youthful exuberance, as pink as a virgin pussy, yeah...there's nothing like a young girl's first time.





Nice hands, eh? What can we say? Sometimes the magic works and sometimes a nipple ring can be deceiving. You'd think, with her wanton look, fuck-me eyes and pierced nipple, Laura would be willing to give up the goods. "Maybe later," this soft-spoken 18-year-old told us. Laura, honey, our readers write us and say, "no hardcore, no more!" And they write that about great models like Sharday. "I'm sorry. I just couldn't do it. My dad would kill me." Yes, Laura still lives at home. She posed for summer money to visit Paris with friends because her allowance isn't enough. And, though so-called topless "glamour modeling" is commonplace in England, the honey-pot is a threshold many English teens won't cross. Laura is one of them, although, who knows, there's always... "later."









For now, we're gonna forget the hands and focus on Laura's body which looks so...young. You guys know how some older models look like they've experienced life? Laura has this look of, dare we say it, a virgin? "I have to be careful because my dad may read this," Laura told us. "I haven't really... 'gone all the way' as you Americans say. I've kissed and played, but never 'all the way.' Not yet." Boy, sounds like Laura is saving up a lot of sexuality for later. Makes us want to go over to England and be the *next* guy!











## BARE FACTS

Age: 18 Birthday: June 30, 1985 Height: 5'5" Weight: 134 lbs.

Measurements: 40-28-36 Bra Size: 36D Born, Raised & Lives: Northern England

Occupation: "I guess I'm a model now, because this is the only real job I have had so far. I did some sitting (baby) when I was younger, but now I want to get a real job. Maybe as a waitress while I go to the university."







# The Client

It was just another day in court, until she took the witness stand.



Illustrations by Otis Sweat

Erotic Fiction by PAUL HUGLI

**"A**nd we shall demonstrate through a preponderance of the evidence, in collusion and conspiracy the defendants did willingly and recklessly, through their own neglect and apathy, cause the damages suffered by my clients. To wit: Nemea Casey—aka Melondy O'Hara—and her husband, Glenn Casey. Thank you, ladies and gentlemen of the jury for your patient attention. I'm quite positive you will do the right thing and find in favor of the plaintiff and against the defendant."

Thus ended the opening remarks of the plaintiff attorney Matthew "Matty" Darrow. He nodded at the jury, turning them over to the opening ramblings of

the defense attorney.

On the bench, Judge Lawrence Collins Kohl presided, absently listening to the opening statements, his eyes wandering about the packed municipal courtroom, but always coming back to plaintiff Nemea Casey.

She caught his wandering eye and smiled bashfully, the tip of her pink tongue casually outlining her upper lip, causing the judge to shift in his chair.

He averted his eyes to defense attorney Karl Austin at the jury box and tried to concentrate on the case before him and not Mrs. Casey's chassis.

It wasn't easy.

Even conservatively dressed—as dictated by her attorney—Nemea Casey still cut an amazing figure in her unadorned white pants-suit. Flame red

hair cascaded down over her shoulders and framed her oval face, highlighting its delicate features: twinkling green eyes, high cheekbones, the cutish little button nose, and those lips, full, blood-red, bee-stung pillows of pleasure. Cocksucking lips—they have aptly been called. At nearly six-feet tall, she had the Amazonian figure to match. A voluptuously curvaceous hourglass figure consisted of wide hips and a rounded firm ass, tapering into a sexy waist, and flaring up to breasts that could nourish a legion of Romans. Some 55EEE of perfection in chest, valiantly straining against her blouse, trying not to pop the pink buttons. Indeed a wonder woman.

At the plaintiff table, next to Nemea, sat her husband. Glenn Casey was the



antithesis of his wife. Thin, mousy, almost non-descript, save to say he was no Greek Adonis. Still, he had a ready smile, brains and a nine-inch cock presently stuffed in his slacks. Three qualities Nemea admired.

The prima facie personal injury case before the court was straightforward.

On the evening of September 25th the Caseys stopped by Tesla's Dynamo Burgers (a subsidy of Gotham Food Empire, Inc.) after a long night of setting up their new adult website—[www.melondyoharafloppies.com](http://www.melondyoharafloppies.com)—for burgers, fries and a malted.

Glenn was feeding his wife her fries and one of the salty, hot strings of potatoes dropped and scarred her, physically and psychologically. In their complaint, the Caseys requested that Dynamo Burgers pay their medical expenses and lost wages, some \$10,000. But management and corporate headquarters just laughed at them.

Big mistake.

The Caseys immediately contacted famed liability attorney Matty Darrow, noted for his highly publicized multi-million-dollar settlements and judgments against defendants ranging from auto makers to manufacturers of vibrators. His strategy was like painting-by-numbers for Darrow. He painted a Marxist picture of class struggle between the haves and have-nots. That Tesla's (and thus Gotham Food Empire) is an uncaring corporate monolith, only interested in the bottomline, to reap

ungodly



profits by pushing an unsafe product on an unsuspecting public, the hurdled masses. That the corporation was well aware, via interoffice memos, e-mail and consumer complaints, that a problem existed at Tesla's Dynamo Burgers. To wit: the french fries were too hot, posing possible and likely danger to the well-being of the consumer. And Gotham, knowing of the problem, through moral turpitude and with great indifference, did willingly and with aforethought choose to ignore the problem to his client's detriment.

Matty Darrow was seeking real and

punitive damages suffered by his clients. Not only the physical and psychological disfigurement of Nemea Casey, but also the collateral sabotage of Glenn Casey's healthy sexual well being. Apparently, Darrow would argue, since the incident, Nemea had refused Mr. Casey sex because of emotionally embedded reasons stemming from the scalding hot french fries.

The trial moved along swimmingly as Darrow pounded in the point of Tesla's fries being three degrees hotter than FDA recommendations and the corporation's refusal to act upon these facts. Still, the real case hinged upon the testimony of the plaintiffs.

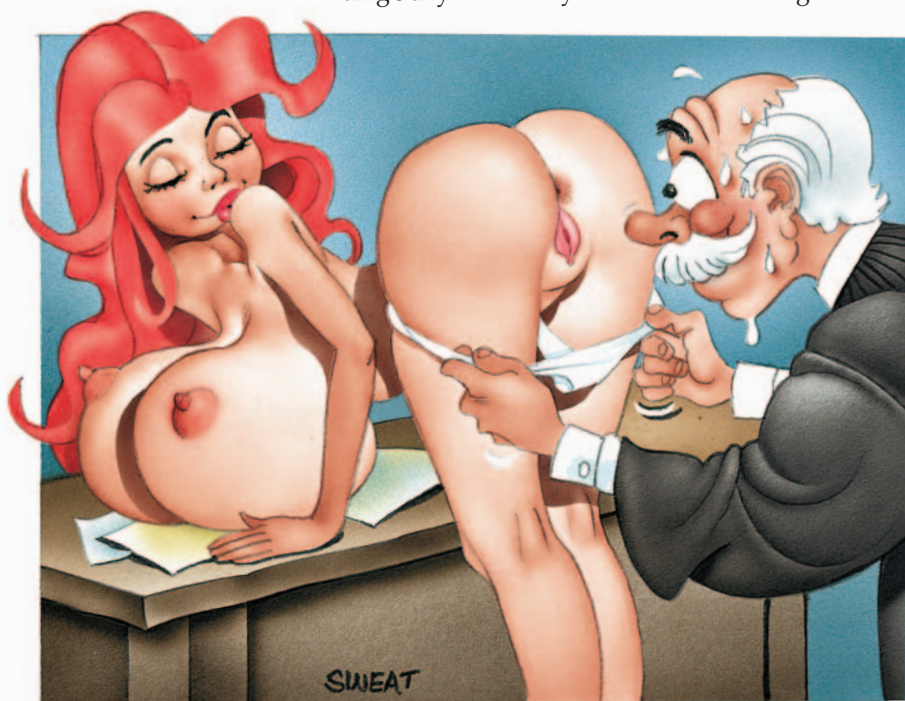
First called was Glenn Casey, who was dutifully sworn in, and Matty Darrow began, "Could you, Mr. Casey, please explain to the jury—in your own words—the damages your income and person well-being have suffered?"

"Huh, yeah, er, yes," Glenn said, shifting, trying to get comfortable in the hardwood chair. "Well, you see, we've just updated our old website."

"Please explain your website operation," Darrow said.

"Simply a viewer-friendly site. For a minimal monthly fee you can log-on and watch Nemea, er, Melondy and her friends in various situations. Dressing and undressing, playing strip poker or strip *Jeopardy!* or whatever. All interactive. All good, clean fun."

"Objection!" Austin said, jumping to his feet, "to the 'good clean fun' statement. That's a conclusion based on





information not presently in evidence."

"Sustained," Judge Kohl ruled, then said to Darrow, "You will have to establish the, uh, cleanness of this fun."

Darrow smiled, Austin having played into his hands. To Glenn he said, "Mr. Casey, do you have evidence that explains the nature of your product?"

"Sure," Glenn said with a shrug. "I have a sample video specially produced for a client."

"Go get 'em," Nemea whispered to Darrow as she handed him the clamshell box containing the video. Darrow smiled, turned and held up the video. "I would like this marked as Plaintiff's Exhibit Number 12."

"Objection," Austin demanded.

Judge Kohl sighed. "Sorry counselor, you opened the door. Overruled. So marked and ordered."

"This is a sample of my clients' product. And because of the willful neglect of the defendants, the only sample." Darrow turned to Glenn. "Could you please explain what this is."

"Since our website is strictly soft nudity, we planned on offering to-order videos, specially produced. Videos of a more, well, personal nature. That, in your hand, is the only sample made before...before..." Glenn Casey began to sob.

"Your Honor," Darrow said, turning to the bench, "considering the rather personal nature of this video, I would

suggest you clear the courtroom."

Judge Kohl agreed.

The audience pissed and moaned, some almost kicking and screaming, as the bailiff escorted them from the courtroom. After 10 minutes, the court settled down to the judge, jury, bailiff, court reporter, attorneys, plaintiffs and defendants, and Darrow slipped the video cassette into the VCR and the 24" television flickered to life.

The television screen filled with a red satin-sheeted oval bed. The camera pulled back, panned slowly to stage right and stopped on the bedroom door. Nemea Casey/Melondy O'Hara entered the room, dressed in sheer black net stockings and stiletto heels, red garters, lacy pink panties and a transparent black teddy which concealed little of her massive 55EEE's. Standing there, she looked every bit like a Bill Ward painting come to life. The voluptuous beauty started for the bed and then suddenly noticed the camera, the surrogate viewer.

"Oh, hi there. I didn't see you, Big Boy," she cooed to the camera. "Come, let Melondy take care of that...stiffness in your body."

Melondy sauntered the rest of the way to the bed and sat on the edge, her knees parted slightly, her hands softly stroking her smooth inner thighs, playing with the fringe of her panties. "I'm

already hot...and I'm so wet..."

She cooed as her hands trailed up her body, momentarily cupping her high-slung firm tits before continuing to her face, where she caressed her cheeks and chin, and ruffled her scarlet tresses. Her green eyes twinkled, her full blood-red lips pouted. "Ooooh, sooo...hot. I better remove these clothes. You'd like that, wouldn't you?"

The camera nodded enthusiastically as cameraman Glenn's cock appeared in the frame, his free hand stroking the nine inches of thick man-meat towards full erection, a drop of pre-cum bubbling at the head slit. Then the video-cam again focused on Melondy, smiling, grinning with lust.

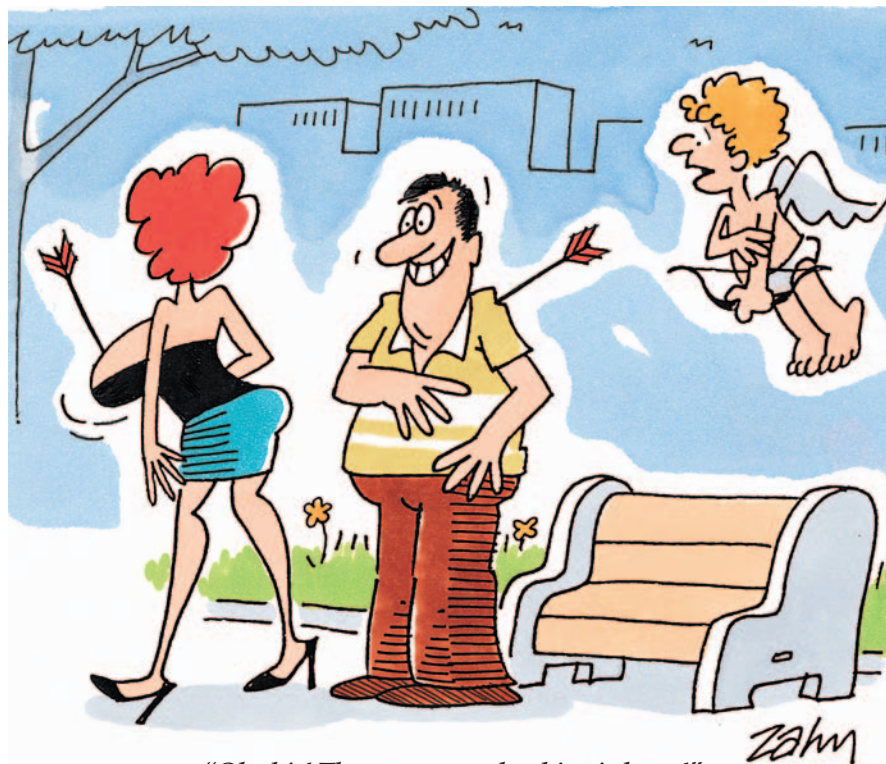
Melondy slid her slender hands into her teddy, cupped her tits and kneaded them, then wiggled her shoulders, causing the flimsy apparel to fall away and reveal the full natural magnificence of her tits. She pushed them forward as in a ritual offering. Firm, voluminous melons ready to be thumped. Highly polished red thumb nails tweaked the thick nipples, inducing them to stand up like palm trees atop puffy, heavily-pebbled areola islands which capped the tanned ocean of her tits. Her pink tongue darted out and fluttered about the bumpy Montgomery Glands before her lips captured the right knob, sucking on it. After giving equal time to the left nipple, sucking on its tenderness, her mouth parted company.

"Ooooh, I could do that all night. How about you?" The bloated cock jerked up and down, pre-cum spewing about in answer. She giggled. "Thought so. You might like this, too!"

Her slender, nimble fingers inched their way down her firm but feminine body, tickled her belly button, then played with her red silk panties, her right fingers dipping beneath the waist band. The erratic motion of her fingers were clearly delineated through the fabric of the panties, confirmed by the lusty, horny glaze enveloping her eyes. Suddenly—as if by magic—the panties were gone, and her fingers continued their frenzy, maniacally stroking and probing her very womanness.

"Oh, you still have that stiffness, Big Boy," Melondy said compassionately. "Let's rid you of *that*."

On hands and knees, Melondy knelt on the edge of the bed, her glorious tits hanging like udders ready to



"Oh shit! There goes another big-tit lover!"

Zahn

[Click here to continue](#)





## KAT VIXEN

### Living Proof That Big Is Beautiful.

Show of hard-ons, how many of you guys have gotten the daylights fucked out of you by a BBW? Those of you not stroking to those memories, ya'll really have to get out more and find yourself a woman with more curves than that road in San Francisco, tits that can wrap around your head and king-size ass pillows. In short...a woman just like Kat Vixen.





If anybody has any doubts as to how well Big Beautiful Women like Kat please their men, our horny Vixen of the month is more than happy to spread the word... "People always say BBWs are great fucks because they don't get any sex, but that's a load of crap. We have just as much sex as skinny girls, but what makes us better than, say, your average Paris Hilton types is they look like little boys. We look like women. And we big women don't just lay there. Believe me, we give as good as we get! Don't believe me, just watch one of my videos. You'll see what I mean." Damn good idea, Kat.













We've spent hours watching *XL Xtra #2* and *Voluptuous Xtra #8*. We just can't decide which video we like the best. If you dig BBW fucking, the *XL* flick is for you, and Kat is just fucking awesome. A great blow jobber, too! *Xtra #8* is practically a BBW video with Cherry Brady joining Kat, but more than a big woman XXX flick, that video is a great *Voluptuous* movie, with awesome anal scenes. You'll get off either way. Plus, both are great in between all of those BBW parties you'll be hitting on the weekends. Hey, seeing Kat in action made us believers. She'll definitely do the same for you!









## BARE FACTS

**Age:** 30 **Birthday:** December 26, 1973

**Height:** 5'8" **Weight:** 160 lbs.

**Measurements:** 44-34-40

**Bra Size:** 38F

**Born:** Germany **Lives:** Indiana

**Previous *Voluptuous* Appearances:**

Dec. '03, May '03, Feb. '03

**Video:** *XL Xtra #2*, *Voluptuous Xtra #8*  
(both videos XXX-rated and available  
in your choice of DVD or video on  
page 98 of this issue)







# DIANE POPPOS

## A Lot Hornier And Wetter Than Ever!

Go ahead, V-men, drop the soap. And break out the biggest towel you have. The “Legend,” Diane Poppo, is in the house. Actually, she’s already beat you to the washroom, so you have some catching up to do. No worries, we have six pages of brand spankin’ new photos of this big-tit icon. Want more good news? Diane just told us she’s feeling a tingling sensation in her breasts. Aroused? Always! Growing? Perhaps...

36 Voluptuous











Like many naturally busty women, Diane experiences periodic growth spurts in her breasts. Usually, as she told us from her home in Texas, it's a "chick" thing. You know, that "time of the month" phenomenon where women get moody and most guys have to "settle" for a week of blowjobs. Her breasts will swell, then recede, then swell, almost in a tidal fashion. However, and this is why Diane (and we) are all giddy with anticipation, lately her breasts haven't receded. Diane can't see a noticeable difference, but she *feels* it. "It's almost eerie," Diane told us. "I'll wake up and my breasts will feel warm and really...alive...if that makes any sense. I have felt this before, so it makes me wonder if I'm going through another growth spurt." The last time Diane experienced the tingling feeling? When she was a teenager and her boobs really swelled, to their now legendary dimensions. Will Diane get even bustier? Diane's answer pretty much mirrored ours: "God, I hope so!"











## BARE FACTS

Age: 34 Birthday: August 2, 1969

Height: 5'7" Weight: 136 lbs.

Measurements: 42-27-36

Bra Size: 34H

Lives: Texas

Previous *Voluptuous Appearances*:

March '04, Jan. '04, Holiday '02,

June '02, Jan. '00

Video: *The Diane Poppo Collection*  
(XXX-Rated, available on VHS and  
DVD on page 98 of this issue)





# Voluptuous Interview

# JOY JUGGS

Interview By ELLIOT JAMES

I sit next to SCORE Group editors Chris James and Dave Rosen, and not a day goes by that they don't invoke the name of Joy Juggs in some way. They've been constantly mumbling about Joy and her massive knockers ever since she visited our studio over a year ago. ("That's Miss Joy Juggs," these two breast-maniacs informed me when I asked why they talk about Joy all day, every day.) They're obsessive-compulsive about Joy Juggs.

But you know what?

After repeated viewings of Joy's astounding 11-minute blowjob and tit-fuck in the opener of her scene in the DVD/video *XL Xtra* #2, I'm the first to admit that I've also become an obsessed Joy Juggs fan myself. And you might, too, if you take the time to

watch Joy kneel to lick, suck and spit on a big cock while she stares at the camera in that video.

Joy's also made *Voluptuous* magazine history, in a way, by being the first model to have simultaneous hardcore debuts in April '03 *Voluptuous* and *XL Girls* (SP#73) before any basic solo sets were published (in the July '03 and Jan. '04 *V-Mag*).

So having used up all of her pictorials, both solo and XXX, it was time to bring Joy back for more fresh photos. While we had Joy for the day, an interview seemed only right because we knew very little about Miss Juggs' background and personality. All I really knew about Joy was that she's a Florida local, she has massively packed tits and she likes to fuck and eat zipper-pipe.

Our interview was conducted in the models' dressing room between a XXX still shoot and a video intended for a future DVD. Additionally impressive was the fact that Joy graciously agreed to our tit-chat during her lunch break. She's definitely a cool chick.

**V-Mag:** I have to say that we have two editors who are obsessed with you.

**Joy:** With me...?

**V-Mag:** Two guys I sit next next to. Chris











and Dave. They're always talking about you, repeating your name over and over. "Joy Juggs, Joy Juggs..." Completely obsessed. So what is this power you have over guys?

**Joy:** I don't really know. I think it has to do with the boobs.

**V-Mag:** So let's go back to your boob beginnings. Are you British?

**Joy:** I was born British, but I moved to America when I was two years old because my step-dad was in the U.S. Air Force, and we moved back to the States with him.

**V-Mag:** He was an American, then?

**Joy:** My stepfather, yes. My biological father was British.

**V-Mag:** So where did you grow up?

**Joy:** All over. My father stayed in the Air Force so we lived in Ohio for a couple of years. Then we moved to Texas, and then to Oklahoma, Maryland, Florida, then back to Texas. I think for most of the time, either Florida or Texas. I've lived in Florida about a total of 15 years.

**V-Mag:** How did you eventually wind up modeling?

**Joy:** I never really thought I would. I just took the opportunity to try it.

**V-Mag:** How old were you when you first began to develop? According to my notes, you're a-*whoa!*-36 double-F.

**Joy:** I was a D-cup when I was 12 years old. I don't remember ever not having big boobs. I don't really remember exactly when my boobs began growing. I was either eight or nine.

**V-Mag:** You never needed to wear a training bra?

**Joy:** No, never. [Laughs]

**V-Mag:** So you're a D-cup at 12. Do you remember your size when you started high school at 16?

**Joy:** I was a triple-D when I was a freshman in high school-ninth grade.

**V-Mag:** Wow! When you're that busty in high school, life is different. How did the other girls treat you?

**Joy:** Not very well, I must say. None of them really liked me.

**V-Mag:** Because of your boobs?

**Joy:** Yeah. All of their boyfriends looked at my boobs, and they all wanted to talk to me, and the other girls didn't like that too much. They all thought I was trashy and slutty and slept around a lot just because I had big boobs. At that time, I was actually still a virgin.

**V-Mag:** That's a classic case of what we at The SCORE Group call "boob prejudice." Girls who are busty when











they're young that get these undeserved reputations in high school.

What about your male classmates?

**Joy:** They all treated me very well. Anything I wanted, they would get for me. If I needed my pencils sharpened, they would sharpen them for me. If I forgot to do my homework, they would do it for me. That all started quick when I got into high school. It actually started earlier than that. I think I caused a lot of problems with guys and girls. Not on purpose, mind you.

**V-Mag:** So over all, would you say that you were popular?

**Joy:** I was popular with the boys and then later on, in my junior and senior years, I became more popular with the girls. I would try to convince them that I was not a bad person. I would wear less tight, revealing clothes.

**V-Mag:** I always ask models about male teachers when they were younger.

**Joy:** There were a couple that I tried to impress. I had one teacher that I specifically tried to impress. I don't know if he ever had the hots for me or not.

**V-Mag:** How did you dress in school?

**Joy:** At first it was just a lot of t-shirts and jeans. I stopped dressing like that in my sophomore year. In my senior year, I started dressing in tank tops, halter tops and shorts.

**V-Mag:** Bras?

**Joy:** Most of the time I would wear a bra. Sometimes I would not. Only if I was wearing a shirt like a tank top that held me up.

**V-Mag:** Did you wear low-cut stuff?

**Joy:** Oh, yeah. In my senior year I probably deserved the reputation that I had as a freshman.

**V-Mag:** Did any teachers come on to you? I mean for real. Not just purposeless flirting.

**Joy:** No. My marine biology teacher would casually flirt with me, but he never physically came on to me.

**V-Mag:** Let's talk bras. Where do you buy your bras?

**Joy:** On-line. I can't buy them in a store.

**V-Mag:** No Dillard's or Macy's?

**Joy:** No. Victoria's Secret doesn't carry my size. Frederick's of Hollywood does, but I have to go on-line to get them since I don't live near any of their stores. Most of the department stores don't carry bra sizes above an E-cup.

**V-Mag:** Isn't it difficult getting the right bras on-line?

**Joy:** I can usually find what I need at Frederick's. If there's a problem with





## BARE FACTS

**Age:** 31 **Birthday:** Sept. 17, 1972

**Height:** 5'4" **Weight:** 161 lbs.

**Measurements:** 44-32-35 **Bra Size:** 38F

**Born:** London, England

**Lives:** South Florida

**Previous *Voluptuous* Appearances:** Jan. '04, July '03, April '03 (XXX boy-girl)

**Video:** *XL Xtra* #2 (XXX-rated, DVD and video available on page 98 of this issue)







"My nipples are very sensitive. No pinching or pulling, though. Licking the nipples and areolae is enough to get me hot. Then, push me down on all fours and fuck me doggy-style. Pull my hair good, slap my ass, make it rough!"

bother trying to hide them.

**V-Mag:** So you have all these guys over 65 sprouting wood.

**Joy:** [Laughs] Ahh, yeah! And once again, their wives don't like me!

**V-Mag:** I would imagine that it's impossible for you to wear a front-hooking bra? They would just explode.

**Joy:** No way. They're too heavy.

**V-Mag:** Have you ever tried?

**Joy:** I've tried. I have one but it just doesn't fit very well.

**V-Mag:** I guess then that you always wear a bra?

**Joy:** Not all the time. If I'm running out to the grocery store, I don't, because once I put a bra on, I have to keep it on all day. Because when I take it off, it's like bricks hanging off my chest. So if I don't put it on, it's less painful because I don't have to take it off.

**V-Mag:** I have the impression that when you do go out to run errands, that you don't dress to emphasize your chest.

**Joy:** No, I don't. When I go out to do some household errand, I wear a big, baggy t-shirt and maybe some sweat pants. Even then, it's difficult because my nipples get hard. They're very sensitive and they'll get hard from rubbing against the shirt material. If I'm in the frozen foods section of a store where it's cold, my nipples will get hard and I have to try to conceal them to not draw too much attention to them. It's hard, as you can probably imagine.

**V-Mag:** That's one of my next questions. How sensitive are your breasts?

**Joy:** Very. The nipples are very sensitive. They're the most sensitive part of my boobs.

**V-Mag:** How sensitive are your areolae?

**Joy:** Not so much. But my nipples are very sensitive. When I don't wear a bra and the nipples brush up against the fabric, they get hard.

**V-Mag:** No doubt that in your personal life, most, if not all, of the guys are...

**Joy:** Boob-men. Yes, I seem to

attract plenty of boob-men.

**V-Mag:** We always ask. You're going out with a boob-guy, what should a guy do with you in bed? How should they treat your boobs?

**Joy:** Gently. He should lick my nipples very softly. That usually gets me pretty aroused and hot for more.

**V-Mag:** Pinching, pulling or not?

**Joy:** No, that hurts.

**V-Mag:** That hurts?

**Joy:** Yeah. My nipples are extremely sensitive. Pinching hurts.

**V-Mag:** Your breasts are really packed solid yet they seem very pliable.

**Joy:** Yes, they are.

**V-Mag:** Do you like sucking on your own nipples?

**Joy:** Not normally. But when I masturbate, I do suck my nipples a lot.

**V-Mag:** Masturbation? Let's talk about that! Do you have a routine for masturbation at home?

**Joy:** [Laughs] Ummm, I usually masturbate maybe every other day. It depends on my mood. Sometimes I want to masturbate every day.

**V-Mag:** Morning, afternoon, night?

**Joy:** Usually nighttime, after a shower. Sometimes when I get home from the gym at five a.m., I'm really horny. I guess I'm amped from all those endorphins from exercising so much. So then I want to masturbate like crazy.

**V-Mag:** Do you use fingers or toys?

**Joy:** I've tried with my fingers but I can't cum. I have one of those high-powered vibrators that plug into the wall. It works very well! I also have a pocket rocket that I keep in my car and sometimes if I'm stuck in the drive-thru at the bank, I'll use it.

**V-Mag:** You don't drive using it, do ya?

**Joy:** [Laughs] Oh no, no, no.

**V-Mag:** I mean I'm used to seeing women hold a cell phone to their ear when they drive but not using a pocket rocket. Do you think about anything special when you masturbate?

**Joy:** Umm, I like to watch girls having sex. I think of that a lot.

**V-Mag:** Why's that?

**Joy:** It's very erotic and sensual. I would much rather see two girls than sex between a guy and a girl.

**V-Mag:** So, I'm guessing you have already had sex with a woman.

**Joy:** I have, plenty of times.

**V-Mag:** Do you remember the first time?

**Joy:** I was really young.

**V-Mag:** What attracts you to females?

*Click here to continue*



# Ass Shot of the Month

**Angela White**











# SARAH MERCURY

## Enjoy This Busty Babe While You Can.

No, say it ain't so! Sarah Mercury is retiring. That's what she told us, and yes, we still haven't recovered from the shock. Sarah has been with us since March 2001. However, as one of our favorite *Voluptuous*-girls-next-door told us over the phone, "All good things must come to an end." Personally, we don't get that phrase. Why can't Sarah just stay with us forever and ever and ever! Why? Why? *Why!?!*











Yeah, it bothers us when an incredible busty babe like Sarah retires in her prime, with many photos still waiting to be taken. But Sarah is quite happy with her decision. "I have a new boyfriend now!" Sarah told us from her home in Cape Cod. Normally we'd be envious that another man was shop-lifting the pooty away from us. But in this case, we have to be happy for Sarah and her new...V-Man. "He's a *Voluptuous* reader and he loves me," Sarah said, giddy and glowing with joy. "Only he didn't know who I was. I mean, when I told him I had been in *Voluptuous*, his eyes lit up. But before that, he had no idea. He fell in love with me for who I am. When he found out I was *that* Sarah, well, you can imagine his excitement." Jeez, some guys and gals have all the luck.



## BARE FACTS

Age: 31 Birthday: Dec. 21, 1972

Height: 5'5" Weight: 152 lbs.

Measurements: 48-29-42

Bra Size: 38I

Lives: Cape Cod, Massachusetts

Previous *Voluptuous* Appearances:

Oct. '03, Holiday '02, Nov. '02,

March '02, July '01, March '01















So what are Sarah's plans? "To live the...fairy tale. I've never really had a fairy tale, if you know what I mean. I've been in love before, but not like this. I've never wanted to live happily ever after with anybody before I met...him. He's a great guy, and he loves *Voluptuous*. I mean, that's all he talks about. *Voluptuous* this, *Voluptuous* that." Where'd you meet Mr. Perfect, Sarah? "At an adult video store in Boston. I know that sounds weird, but I went there to get the latest issue of *Voluptuous*, and there was only one left. He told me I could have it. We started talking, then we went to lunch at Wendy's and just hit it off. It's been a whirlwind ever since. I'm so happy. I can't wait to wake up every day just to see what happens; it's that exciting." Ya gotta love the V-men. We only wish there were more women like Miss Mercury. Be good, Sarah, and be...happy.



**SEE ALL THE GIRLS OF XL & MORE ONLINE**

**XLgirls.com**

**ALL STACKED ALL NATURAL ALL PLUMP**

## THE CLIENT

*Continued from page 28*

be milked, her green eyes focused on the throbbing blue-veined cock before her. She reached out and fisted the cock, stroked it and cooed about its huge length and thickness, and said that she hoped it wasn't *too* big. Her tongue flickered the pee-hole, tasted the precum, and she playfully giggled. Then her hot lips engulfed the bulbous purple head, sucking it in and out of her mouth. Slowly and calculatedly her thick lips moved down the shaft of the cock, devouring it inch-by-inch like a professional sword swallower.

Her "worry" about the cock being too big vanished when her nose nuzzled in the thick wiry pubic patch encircling the cock buried deep in her mouth. A hand reached forward, underneath Melondy, and grabbed her hanging right tit. It squeezed, kneaded and bounced her tit as she hummed on the skin flute.

Melondy methodically drew back her head, her lips slipping upwards over the pulsating wet shaft, until only the cockhead remained hidden. Then with frictionless ease she let the cock jackhammer her mouth with such speed that the action became blurred, her scarlet hair thrashing. She used only her mouth in this viciously sexual oral assault, her hands braced on the bed to keep her from falling off, her heavy tits swaying and bouncing like over-inflated beach balls.

After a few seconds, Melondy sensed the inevitable and pulled back from the zipper-pipe. The cock erupted its massive load, ejecting a steady stream of grayish-white cum, splashing against her face. She wiped the cum away with her fingers and licked them.

"Oh, finally we relieved you of your stiffness," she said with a giggle. Then, her eyes widened. "Oh, no. It looks like your stiffness has returned!"

Fade to black.

The courtroom suddenly was stuffy and crowded, and more than one person was stiff. With a cough, Judge Kohl called for a recess to give everybody a breather, a visit to the restroom or a change of underwear.

Thirty minutes later the court reconvened with the audience and jury seat-

*Click here to continue*

**LinseysWorld.com**

**The largest collection of LDM pics in the world!**

**Exclusive photos and videos you won't see anywhere!**

**Linsey's hardcore debut photos and video clips!**

**Members-request photo shoots. You decide how Linsey should pose!**

## LINSEY'S OFFICIAL WEBSITE

**The largest collection of LDM pics in the world!**

**Exclusive photos and videos you won't see anywhere!**

**Linsey's hardcore debut photos and video clips!**

**Members-request photo shoots. You decide how Linsey should pose!**





# EDEN

## **The Best Israeli Natural Since Nilli Willis**

Stand at attention, boob-men, because here cums your dream...soldier! Eden is her name, big titties are her new game, which is a lot less dangerous than her former profession—soldier in the Israeli army. Hey, the girl has great guns, that's for sure. Who knows, they just might become legendary.









Big-Tit-Dom hasn't experienced a busty Israeli natural with the boob power and sexuality of Eden since the now near-mythical Nilli Willis. A magazine and video star of the late '80s and early '90s, Nilli had an hourglass figure and pendulous hang-ers with saucer-sized areolae and thumb-like dugs. In fact, Nilli's boobs looked a lot like...Eden's. Unfortunately, where Nilli was a porn star, Eden's a humble college student. Having served her mandatory Israeli military commitment, Eden now studies in England, and it took months of coaxing by our English photo crew to get Eden to pose...bashfully. No dildo or insertion. And, all we have to say is "Great job, guys!"





Hey, where's Eden's garden? Turn that next page. It took her a while, being a nudie-book virgin and all, but can you blame this 21 year old? "I just spent the last two years wearing body armor! Now you want me to take everything off?!?" Eden told us in a playful, ironically carefree manner. "You have to give me some time to get used to all of this. I mean, really, they didn't teach me this in the army." No worries, Eden, take as long as you want. Just come back for more.









## BARE FACTS

Age: 22 Birthday: June 28, 1982

Height: 5'6" Weight: 137 lbs.

Measurements: 44-28-38 Bra Size: 36E

Born and Raised: Tel Aviv, Israel

Lives: England

Occupation: Student











B U S T Y  
**KERRY MARIE**  
BustyKerryMarie.com

- **The only official website of the British big-tit darling!**
- **Packed with exclusive, never-before-seen pictorials!**
- **Full-length video clips!**
- **Updated weekly!**
- **Members' bonuses!**



**SCORE**  
**VIDEOS.COM** **NEW**

**YOUR PRIVATE BIG-TIT  
HARDCORE THEATER**

- \* **The all-video Internet super-site from the guys at Scoreland.com.**
- \* **Download complete big-tit videos from the XL Girls Video Club and The SCORE Group video catalog.**
- \* **Videos from R-rated to XXX hardcore action.**
- \* **Updated five days a week.**
- \* **Over 400 minutes of video added monthly.**

**www.ScoreVideos.com**  
ALL THE VIDEOS YOU WANT...NEVER A LATE FEE!

## JOY JUGGS

Continued from page 50

**Joy:** Now? I think it's because they know their bodies, and how to touch another girl. They know that there are things that they don't have to do hard and rough to please another woman. And girls have a lot less drama than guys, believe it or not.

**V-Mag:** Well with us, we get off, and it's, like, see ya.

**Joy:** Pretty much. Guys are selfish and self-absorbed. When girls have sex, they think about the other person more than themselves.

**V-Mag:** Are you attracted to women who are built like yourself? What kind of women do you like?

**Joy:** I like Latin women. I like the big hips and the small waist. I like girls with C or D boobs. I don't like girls with big boobs like me. I don't like girls with no boobs.

**V-Mag:** Latin women tend not to have big boobs. They tend to have big butts.

**Joy:** I like the butt and the hips. If it's a Latin girl with no boobs, then I won't be attracted to her that much. She's got to have at least some boobs.

**V-Mag:** Are there any models in *Voluptuous* that interest you?

**Joy:** I've seen a few. I don't know their names, off the top of my head. But there have been a couple.

**V-Mag:** So in a girl-girl, you really prefer someone who's not as busty as you are. You're not breast-oriented then.

**Joy:** I know Samantha [2003 Plumper of the Year contest winner], but I'm not attracted to her. She's a nice girl and we're friendly, but sexually, girls with big boobs don't make me horny.

**V-Mag:** That's interesting...I wonder where that's from?

**Joy:** [Laughs] I don't know!

**V-Mag:** I can't remember, do you shave your pussy or not?

**Joy:** I shave. I keep myself very tidy.

**V-Mag:** Is sex better with a shaved pussy or a bushy pussy?

**Joy:** I think it's much better with a shaved pussy because, among several reasons, my pussy seems to get wetter. I don't want to say there's less friction.

**V-Mag:** You know, we get letters from some *V-Mag* readers who get very upset if the girl is shaved. They want to see big-breasted girls with completely unshaven pussies. I mean, really hairy. As a woman, why do you think that is?



**Joy:** Maybe they associate big-breasted with really natural, and to be really natural means not shaving. A lot of European women don't shave. Being from England, I know that a lot of the girls in my family don't shave. Armpits, pussy...

**V-Mag:** Have you gone back to England as an adult?

**Joy:** I have. I have a sister who lives there. We stay in touch. I was over there a year and a half ago. I usually go at least once every five years.

**V-Mag:** What city is she in?

**Joy:** She lived in London. Now she lives in Birmingham.

**V-Mag:** What do you think of London?

**Joy:** I love it. I wouldn't live there, but I enjoy visiting. I love the food. The absolute best chocolate in the world.

**V-Mag:** Have you ever gone out with a guy who didn't like boobs?

**Joy:** Yeah, I've been out with a few. I'm not saying that I don't like it, but I'd prefer the attention of someone who does like big boobs.

**V-Mag:** When you date a guy, how much time does it take before he begins turning the conversation to your boobs?

**Joy:** I probably wouldn't go out with him if he hadn't made a comment about them in the beginning.

**V-Mag:** So you wouldn't have gone out with him in the first place if he didn't recognize you and talk to your chest?

**Joy:** If we do go out, it's because they've made a comment on how I'm built.

**V-Mag:** So you like that? When a guy talks about your boobs?

**Joy:** I've had big boobs for as long as I can remember, so a lot of me as a person is about my boobs. I'm just so accustomed to them, and I like the attention that they get me. They're a big part of my life. When a guy talks to me about them, I like nice talk, erotic talk, not dirty, filthy talk. Well, actually I do like to hear it. I just get too embarrassed to say things like that myself.

**V-Mag:** Where was the most unusual place you've had sex in your life?

**Joy:** I lost my virginity under the bleachers during a pep rally at school with a thousand people above us.

**V-Mag:** This was at night or daytime?

**Joy:** Daytime. It was pretty weird.

**V-Mag:** This was a classmate?

**Joy:** Yeah. An older classmate.

**V-Mag:** How'd that happen?

**Joy:** We weren't boyfriend and girlfriend. His girlfriend was my friend. They had been fighting. We had been

## The G-cup high-school student in her first and only video!

### A Day With **ANGELA WHITE**

**NEW  
ON DVD  
& VIDEO**

**Only  
\$24.95!**

**THE NEW  
TEEN WONDER  
FROM DOWN  
UNDER**

You're on location with the Australian tit princess as she prepares for her first photo shoot, exposes her tits and pussy to *Voluptuous'* photographer, masturbates and satisfies herself with a steamy shower session. You won't believe she's only 18!

➤ **INTERNET ORDERS** [www.eBoobStore.com](http://www.eBoobStore.com) ➤ **U.S. & CANADA** 1-800-421-0760  
➤ **INTERNATIONAL** +1-305-662-5959 ➤ **24-HOUR FAX** 305-662-5952 **ORDER NOW!**

➤ **MAIL TO:** The SCORE Group (Dept. V00104G), 1629 N.W. 84 Avenue, Miami, FL 33126

☐ **A DAY WITH ANGELA WHITE VHS (#VD126)** \$24.95 plus \$7.00 S&H **TOTAL: \$31.95**

☐ **A DAY WITH ANGELA WHITE DVD (#VD126D)** \$24.95 plus \$7.00 S&H **TOTAL: \$31.95**

☐ **V-MAG SUBSCRIBERS SAVE 15%** *A Day With Angela White* is X-Rated. Shipping & Handling: **US, Canada and Mexico:** \$7 for first video, \$2 for each additional. **Hawaii & Puerto Rico:** \$10 for first video, \$2 each additional. **All other countries** (shipped airmail): \$10 for the first video, \$5 for each additional. FL residents add 7% sales tax. **Make checks and money orders payable to: The SCORE Group. Sorry, no foreign checks. We accept int'l. money orders in US funds ONLY.** All sales are final. Damaged videos will only be exchanged for one of the same title if returned within 30 days of receipt. The SCORE Group cannot be held responsible for Customs seizures. Videos shipped in sturdy, discreet packaging to protect your privacy. By ordering, you certify that you are at least 18 years old.

☐ **ADD \$5 FOR PAL (UK) VIDEO FORMAT. TOTAL COST OF VIDEO WITH SHIPPING AND HANDLING IS \$39.95.**

**INDICATE PAYMENT METHOD:** ☐ Check ☐ Money Order ☐ MasterCard ☐ VISA ☐ Discover ☐ American Express

Name \_\_\_\_\_ Age \_\_\_\_\_ Card # \_\_\_\_\_ Exp. \_\_\_\_\_

Telephone Number \_\_\_\_\_ Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Signature \_\_\_\_\_ Email \_\_\_\_\_ V00104G

**CREDIT CARD ORDERS WILL NOT BE PROCESSED WITHOUT A SIGNATURE**



# BUSTY Angelique.com

**NEW!**  
CLICK  
HERE  
NOW

**FROM R-RATED AND BEYOND**  
**BustyAngelique.com has the**  
**video action you want!**

**CLICK HERE NOW**

hanging out and stuff. We were walking to the pep rally, talking about sex and one thing led to another. His girlfriend had been sick that day. And he said, "Now would be the perfect time. Why don't we go do that?" I thought, "This is crazy." But it worked out good because no one heard or saw us. I'm not an exhibitionist or anything like that, but the thought of sex in public places always excites me.

**V-Mag:** So, I'm guessing you've had sex in a car?

**Joy:** [Laughs] Many times. But it's been a while. I haven't done anything out of the ordinary in a while since I've done it in the backseat of a car. I haven't really had much sex lately in general.

**V-Mag:** What do you like to do on your free nights?

**Joy:** I like to go shopping.

**V-Mag:** For what?

**Joy:** Clothes. Shoes. I have 60 pairs of shoes. I like big, high platform shoes. I'm not into spiked heels. I like shoes that make me taller.

**V-Mag:** How tall are you?

**Joy:** 5'4".

**V-Mag:** Do big tits run in your family?

**Joy:** Yes. My sister in England is a 36F. My mother was a triple-D. My grandmother was pretty big, too.

**V-Mag:** So the Joy Juggs family believes in truth in advertising.

**Joy:** Yes!

**V-Mag:** I'll bet that you've gotten out of speeding tickets, haven't you?

**Joy:** I have. And you know, it's bad for me to say, but when I notice that I'm getting pulled over, no matter what it is I'm wearing, I'll pull it down and make them show. I try. Sometimes it doesn't work but most of the time it does.

**V-Mag:** So you're driving on the Florida Turnpike, and you get pulled over by a State Trooper, and you pull down your top just a little bit...

**Joy:** Yeah.

**V-Mag:** And what does he do?

**Joy:** If he sticks his head in the window enough to see me, I'll stick my chest out and say, "Was I speeding, officer? I'm really, really sorry," and most of the time it works. He'll say, "You know, ma'am, you really need to slow down a bit." And I'll say, "Oh, you're sooo cute. Thanks so much. I will, I promise."

**V-Mag:** Have they ever tried to pick you up during one of those stops?

**Joy:** Yes. One actually did give me a ticket, but I went out with him anyway and we dated for six months.



**V-Mag:** Would you say you're passive or assertive sexually?

**Joy:** I'm very assertive. Highly assertive.

**V-Mag:** Do you give directions?

**Joy:** Yeah. I'll tell a guy what I like and what I don't like. If it doesn't feel good, I'm going to tell him to stop. If it does feel good, I'm going to tell him I want more of it. I think that's the only way for me to get as much pleasure as I can, if I tell him what I want.

**V-Mag:** What mistakes do guys make in bed with you?

**Joy:** They think that the harder they play with my boobs, the better it feels. And that's not the case.

**V-Mag:** So harder is out? No good?

**Joy:** Not with my boobs. They also think that with oral sex, the harder the better, and that's not the case either. But with regular sex [fucking], the harder, the better, yes.

**V-Mag:** Do you have any favorite fucking position?

**Joy:** Doggy-style.

**V-Mag:** Why's that?

**Joy:** Because it can get rough and I can get my hair pulled also.

**V-Mag:** So you like getting your hair pulled during sex?

**Joy:** Yeah!

**V-Mag:** You must like getting that great ass of yours spanked also.

**Joy:** I do.

**V-Mag:** What's your own favorite way to satisfy a guy?

**Joy:** I like oral sex. I like to give head. I think that's really neat. Most guys like that, too. I don't meet too many who don't. I'm pretty good at that. [Laughs] And most guys can be pretty selfish in that way, too.

**V-Mag:** What impresses you in a guy?

**Joy:** I like nice teeth. Teeth are good. Usually if a guy has nice teeth, it means he takes care of himself all around.

**V-Mag:** What else?

**Joy:** I like nice dressers. I like butt.

**V-Mag:** White collar? Blue collar?

**Joy:** Professional. Successful.

**V-Mag:** What's the worst thing a guy can say to a woman?

**Joy:** My list is way too long.

**V-Mag:** Not to change the subject but you have a good tanline on your boobs.

**Joy:** Most of the time I go to a tanning salon where I can stand up. I can't lay down because then I'll wind up with white on my arms where my boobs hang off to the sides.

**V-Mag:** Like splayed...I get the picture. How important is cock size to you?

**See Chloe's Only XXX Hardcore Movies**

**CHLOESWORLD.COM**



**Check out Chloe gobbling  
and fucking hot prick  
only on ChloesWorld  
in her only two XXX  
hardcore photoshoots!  
CLICK HERE!**

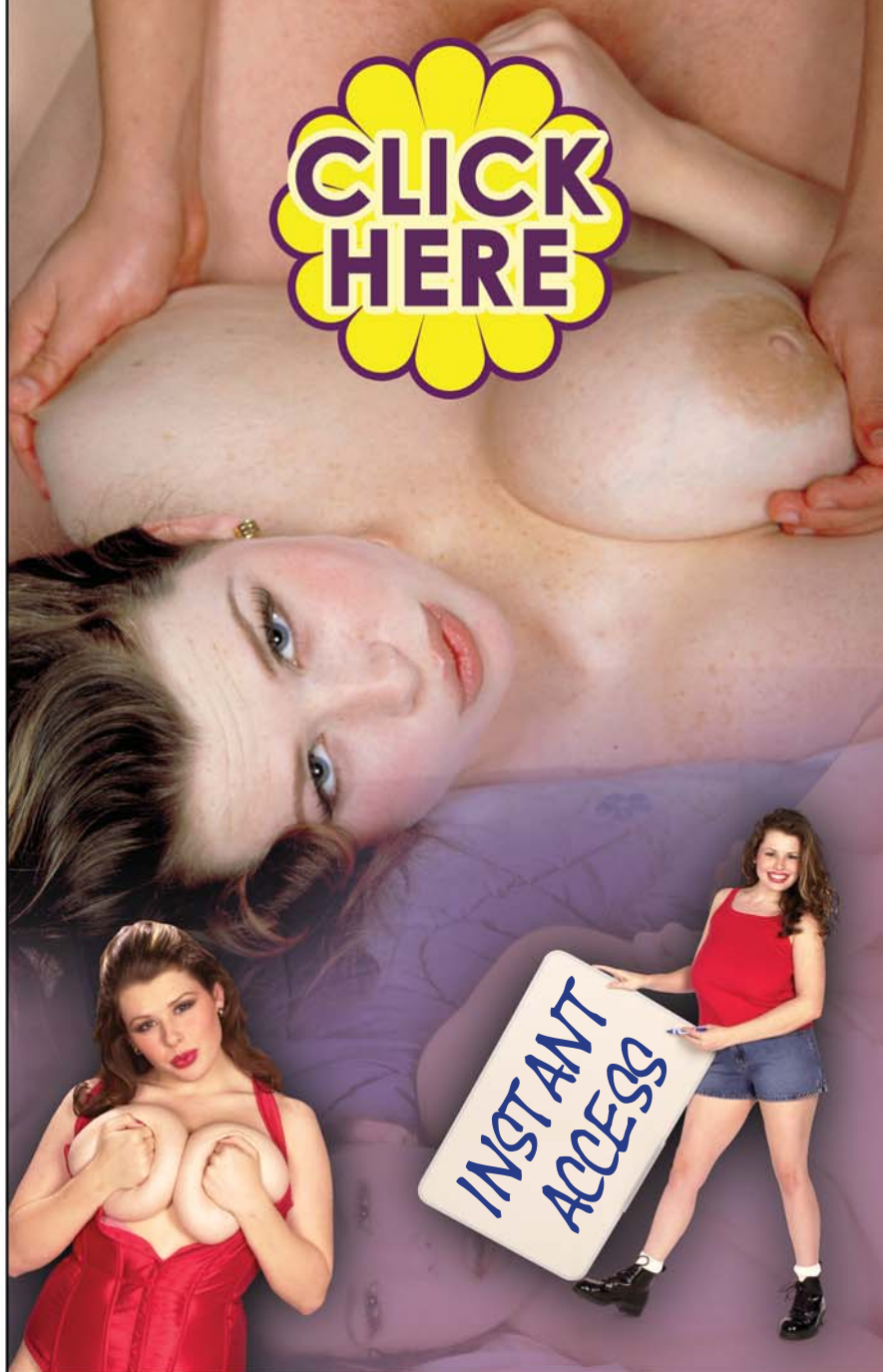


**DESIRAEWORLD.COM**

Hi! I'm Desirae, and this is my web site,

You'll find thousands of photos and video clips of me here for you to enjoy.

**CLICK  
HERE**



**Joy:** Pretty important.

**V-Mag:** What kind of cock do you like?

**Joy:** Thick. It doesn't have to be so long, but thick is good. Short is really no good either, though. As long as the girth is there.

**V-Mag:** Some basics before we wrap up. Favorite travel spot?

**Joy:** England.

**V-Mag:** Favorite hobby?

**Joy:** Playing racquetball.

**V-Mag:** Favorite writer?

**Joy:** Stephen King.

**V-Mag:** Favorite food?

**Joy:** Sushi.

**V-Mag:** Favorite TV show?

**Joy:** *Boston Public*.

**V-Mag:** Favorite actor?

**Joy:** What's his name...? An older actor...Harry Dean Stanton.

**V-Mag:** Unusual choice.

**Joy:** Yeah.

**V-Mag:** Favorite music group?

**Joy:** I like Prodigy.

**V-Mag:** Favorite perfume?

**Joy:** Amarige by Givenchy.

**V-Mag:** What's your favorite style of clothing or brand?

**Joy:** I usually dress professionally during the week, so I have to say New York & Company.

**V-Mag:** What do you want to do in life that you haven't done yet?

**Joy:** I want to go skydiving and bungee cord jumping. I always chicken out at the last minute. I've gotten close to doing both at least five times.

**V-Mag:** What's exciting about those activities to you?

**Joy:** I just think that falling through the sky would feel really neat. I think it's the adventure thing.

**V-Mag:** What do you like to do on dates? Normal, Friday-night kind of thing?

**Joy:** Dinner and a movie. I like arcades, things like that. I like to see how humorous my dates are. I like to laugh. I like comedy films. Things like that.

**V-Mag:** What's your favorite drink? What do you drink when you go out?

**Joy:** Favorite drink would have to be...water. I'm a crazy drunk.

**V-Mag:** [Laughs] What does that mean?

**Joy:** I think I'm allergic to alcohol. [Laughs] I probably haven't had a drink of liquor in five years. I get either really emotional and start to cry or I get violent. [Laughs]

**V-Mag:** Violent? Like how?

**Joy:** Like chasing people around with a fork! [Laughs] I don't hold my liquor very well at all.



**V-Mag:** I'll remember that. So you like funny guys?

**Joy:** Yes. But I also like smart guys. Funny-smart. Nerdy.

**V-Mag:** Nerdy? But do you find that physically appealing?

**Joy:** No! They have to be smart, nerdy, hot guys! [Laughs] That's probably why I'm single!

**V-Mag:** Did you play sports in school?

**Joy:** No, I couldn't because of my boobs. I couldn't run. I couldn't do track. The closest thing I could do was probably volleyball. And I did that for a while. I was also a cheerleader.

**V-Mag:** Oh, you were a cheerleader? So you did all the pom-pom stuff?

**Joy:** I did. The rallies. The bus rides. All of that stuff.

**V-Mag:** Did we ever shoot you in a cheerleader's outfit?

**Joy:** No...at least not yet. [Laughs]

**V-Mag:** We should do that! But could you really jump as a cheerleader?

**Joy:** Well, it wasn't really that hard. Jumping isn't that difficult.

**V-Mag:** Here at *V-Mag*, we think society as a whole overlooks or ignores women with big-boobs. Everyone has to be rail-thin. Look at all these TV shows, *America's Next Top Model* and crap like that. Yet all the women built like you are completely overlooked.

**Joy:** Well, that's the way it is. I think that really skinny women are not attractive. I just don't think they look pretty. Even Latin girls I mentioned earlier; they have the meat on their bodies. They're not fat. They're just more padded.

**V-Mag:** Do you think that society puts unfair pressure on young girls to be thin, not have boobs, that kind of thing?

**Joy:** I do. I think that very much. I have a neighbor that has a nine-year-old daughter who's a little chubby, and it's already getting to her that she looks in the mirror and says to herself, "Oh, I'm too fat." I think that if society were to embrace the bigger girl, that it would be better for children and their self-images. I'm not saying that they should go to McDonald's five times a day and over-eat. But if they're healthy and they exercise, and they're not skinny, then that's fine. It doesn't matter.

**V-Mag:** That's why we began publishing *Voluptuous*. To encourage women to stay busty. Joy Juggs, stay as busty as you are and thanks for doing what you're doing.

**Joy:** Thanks for inviting me here. I really appreciate the interest.

## DIANE'S LEG, FOOT & SMOKING VIDEO

**Starring  
Big-bust  
Superstar  
DIANE  
POPPOS!**



It's been several years since Diane Poppo did a video. This new one is geared to the leg lover—and huge-boobed Diane has quite a pair of sexy legs. See her model a variety of hot shoes and stockings while she coaxes the viewer to blast-off time. Diane plays with her pretty feet (and even licks them!), models sexy lingerie and undersized bras and sucks on cigarettes and cigars. Like the saying goes, "Pop for Poppo!" Diane appreciates your



**INTERNET ORDERS** [www.eBoobStore.com](http://www.eBoobStore.com) **U.S. & CANADA 1-800-421-0760**  
**INTERNATIONAL 305-662-5959 24-HOUR FAX 305-662-5952 WE SHIP IN 24 HOURS!**

**MAIL TO: THE SCORE GROUP Dept. V00104J, 1629 N.W. 84 Avenue, Miami, FL 33126**

☐ Send Me **DIANE'S LEG, FOOT & SMOKING VIDEO** ITEM #PIX136 for only \$19.95 plus \$7.00 P&H

☐ PAL (UK) Code PIX136P **\$24.95 plus \$10 P&H** **Running time: 50 min.**

☒ **Voluptuous Subscribers check here to take advantage of your 15% discount.** U.S., CANADA & MEXI-

Shipping and handling is \$7 for first video, \$2 for each additional video ordered. Puerto Rico and Hawaii: S&H is \$10 for first video, \$2 for each additional video. Sorry, no foreign checks. Foreign orders: S&H is \$10 for first video, \$5 for each additional video. By ordering, I certify that I am at least 18 years old. FL residents add 7% state sales tax. Videos shipped in a discreet package to protect your privacy. Make all checks and money orders payable to: The SCORE Group. U.S. funds only. (Note: Foreign orders are sent via int'l. airmail. The SCORE Group cannot be responsible for customs seizures.)

**Indicate method of payment:** ☐ Check ☐ Money Order ☐ Mastercard ☐ VISA ☐ American Express

Card # \_\_\_\_\_ Exp. \_\_\_\_\_

Name \_\_\_\_\_ Age \_\_\_\_\_

Address \_\_\_\_\_

E-Mail Address \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Signature (Required) \_\_\_\_\_ V00104J







# MARKETA

## Every Picture Is Worth A Thousand Strokes!

Show of hands, V-men? How many times have ya'll cum to the lovely ladies in this issue? Five, 10, 20...more? Get ready to white-wash the walls some more, because here cums Marketa. And not only is she beginning to look like a *Voluptuous* poster-girl, the beautiful, busty, horny one has become a bonerfide porn super-star!







Back when we were creating the Jan. '04 *V-Mag*, we actually considered keeping Marketa strictly for *SCORE*. Too thin and more of a glamour model—a *SCORE*-girl was the thinking here. Then, we saw these new pictures of Marketa and realized that she's still... maturing. Only 20 years old, Marketa isn't getting fatter, she's getting curvier, more... *Voluptuous*. Plus, she's just so damned pretty, we can't help ourselves. Every time we see her pictures, it's a mad rush to the bathroom stalls here at *V-Mag* Central. We're betting you guys have that same feeling, eh?











With her newest video, Marketa has shown that she's more than just a pretty face. She's a great fuck. *Hard SCORE* is the video, though it could have been titled *Insatiably Horny Busty Babes Fuck Like It's Their Last Night On Earth!* Yes, Brandy Talore is awesome. So is the world's #1 ass-fucker, March '04 *V-Mag's* Iva. But, for many here at the Big-Tit Capital of the World, Marketa is the star. In a nutshell...if all women screwed, sucked and tit-fucked like Marketa, men would never go to work. The video is on page 98. Get it, now! Trust us, you will thank us later.







## BARE FACTS

Age: 20 Birthday: Sept. 12, 1983

Height: 5'4" Weight: 128 lbs.

Measurements: 42-26-36

Bra Size: 38E

Lives: Trebic, Czech Republic

Previous *Voluptuous*

Appearance: June '03

Video: *Hard SCORE* (XXX-rated,  
DVD and video available in the  
Video Club on page 98)







# LinseysWorld.com



**CLICK HERE TO SEE LINSEY IN SCENES FROM  
ULTIMATE LINSEY**



**IT'S THE HOTTEST, SEXIEST VIDEO  
LINSEY HAS EVER MADE IN  
HER AMAZING CAREER**

**DONT WAIT  
Click here now!**

## THE CLIENT

Continued from page 60

ed, the judge on the bench and Glenn Casey in the docket, having been reminded he was still under oath.

"Mr. Casey," Matty Darrow said. "We have seen a sample of your wares. But let's backtrack a bit. What were your projected earnings from your website...had not *this* incident occurred at Tesla's Dynamo Burgers?"

Glenn mused upon this for a second, in thoughtful deliberation, then said matter-of-factly, "Since we wouldn't have been affected by the dot-com fall-out at the end of 2000. We estimated our actual loss of revenue to be roughly \$200,000. That's being conservative."

"A year?"

"A month—about \$2,400,000 a year."

This caused muttering among the jury and the audience, inducing Judge Kohl to bang his gavel and demand order, though he had himself issued a barely audible whistle at the figure.

He told Darrow to continue with his examination of the witness.

"Mr. Casey, that's just from your website subscriptions, correct?"

Glenn nodded and Darrow swept his hand toward the blank TV screen.

"Now, tell us your estimated totals from sales of your 'personalized' videos? What did you lose there?"

"Oh, \$500 to \$1,000 each...depending," Glenn said matter-of-factly. "Then there would be the unit sales of \$75 each. Let's say 200 units per videotaping. So, the total for just one video title...ahh, I'd say a conservative estimate would be about \$15,000 per item."

More whistles echoed through the courtroom. Darrow smiled, then asked Glenn, "That's in addition to earnings from your principle website?"

Glenn answered affirmatively.

"Mr. Casey, tell us, how many of these 'personalized' videos had you planned to produce?"

"Difficult to say. Four or five a week. That would be a good guess."

"Objection!" defense attorney Austin boomed. "Calls for speculation."

"Overruled," answered the judge.

"We do have a per-order client list containing some 52 names," Glenn said, emphasizing the point by waving a folded sheet of paper he produced from his jacket pocket.

Austin slumped back in his chair,



looked at the defendant, Nicky Tesla, and shrugged helplessly.

"In other words, we're talking a definitive loss of income," Darrow asked, rhetorically, counting on his fingers, "Some \$200,000 per month from the website, plus at least a minimum of 16 'personalized' videos per month with a guarantee between \$8,000 and \$16,000, per your estimate of \$500 to \$1,000 each. Add in a sell-through of 200 units per title at \$75 each, that's another \$240,00 a month. Total loss income of roughly half-a million dollars per month, six million a year."

"That sounds about right."

Matty Darrow nodded. "And, that just covers actual damages. Your actual lost income. Now tell us of your pain and suffering."

"You all saw the video," Glenn addressed the court in general. "Look at my wife, dammit! I mean, *look at her!* All I can say is I haven't had any of *that* for almost a year now! You talk about some real pain and suffering. Not *that's* what I call pain and suffering, if you know what I mean."

Sighs of pity and nods of understanding filled the jury box. Even Tesla defense attorney Austin had to catch himself from nodding in agreement, before standing to begin his cross examination of Glenn Casey.

Try as he did, Austin was unable to shake the plaintiff's case.

Finally, the star of the case, the inimitable Nemea Casey, aka Melondy O'Hara, took the witness stand.

Darrow's examination of Nemea summed up various aspects of the case as they pertained directly to her, ending with, "Because of the injuries inflicted on you by the neglect of Gotham Food Empire, Inc., you have also suffered a sexual dysfunction, an inhibition...an inability...to perform. Correct?"

Nemea dabbed her eyes with a cotton hanky. "Yes, I can't bare for anyone to see..." She began to cry freely.

Judge Kohl asked with compassion if she wanted to recess, but Nemea shook her head and said she would be all right in a few minutes, then bravely answered the rest of Darrow's questions. Then it was the defense's turn.

Karl Austin jumped in with both feet and barraged the witness with a series of cross-arguments, but made no dent in Nemea's testimony. He decided to cut to the crux of the case.

"Ms. Casey, your entire case hinges

# Nicole Peters .com



## This Brit Bomb is Licensed to Thrill!



Britain's new teen  
supertit queen shakes  
her sensational love  
sacks just for you!  
**CLICK HERE NOW!**





# SCORELAND.COM



**Updated daily 24/7. Not every few days. Not weekly.**



**More content in one DAY than most sites upload in a MONTH**



**#1 In big Boobs  
CLICK HERE NOW!**



on an alleged injury caused by alleged neglect on the part of my client, Mr. Nicholas Tesla and his corporation. You also claim that this injury rendered you unable to perform in your vocation and in your marital bed. I've seen the evidence. We all have. Yet, I just can't understand your claim of continuous suffering. You appear, here, just as—shall we say?—'enticing' as you were in your video."

"What?" Nemea exclaimed, her eyes wide in disbelief.

Suddenly, she stood up, grabbed her blouse and ripped it open, causing Austin to duck as the pink buttons flew every which way. "Do these look like perfection to you?"

The entire courtroom gasped. Not from any perceivable imperfection, but from the braless natural wonders being presented into evidence.

It was one thing to see Nemea's incredible cleavage on video, quite another in the flesh. Magnificent, humongous globes of creation, fully firm with beckoning nipples.

When the courtroom quieted, Attorney Austin put into words what the rest of the court was obviously pondering. "They look pretty...pretty good to me, Ms. Casey. I'm sorry, you seem quite...perfect...to me. I don't see any physical injury."

"You wouldn't!" Nemea exclaimed. "Here, take a closer look. Do you see...this?" Her deep-red painted index fingernail pointed to what appeared to be a two-inch long, half-inch wide blemish just above the excitedly puffy areola of her left breast.

Austin was confused. "I'm sorry, Ms. Casey. You'll have to be more specific. I still don't see anything."

"Put on your glasses!" Nemea snapped. "And take a closer look!"

He did, rather sheepishly, but joyfully, moving in for a closer look and was still barely able to discern the "blemish," the remnant of the scar caused by the fiery french fry. Austin managed to pry his eyes away from Nemea's glorious tits. "Ms. Casey, that's barely noticeable. Surely that alone hasn't affected your...abilities to perform like you did on that...video."

Nemea composed herself, covering her breasts with her jacket. "Perhaps not to most people. But, I'm a perfectionist. My fans know this, and they expect perfection, and I strive to give it to them. I can't with my breast scarred.



# SCORE VIDEOS.COM

NEW

- The all-video Internet super site from the guys at Scoreland.com.
- Download complete movies from The SCORE Group's extensive video catalog.
- Videos from R-rated to XXX hardcore action.
- Updated daily 5 days a week.
- Over 400 minutes of video added monthly.
- The price is right to join now!

[www.ScoreVideos.com](http://www.ScoreVideos.com)

ALL THE VIDEOS YOU WANT, NEVER A LATE FEE!

And, because of that anxiety, I'm not able to do what I enjoy. I'm unable to service my husband and fans."

"But the scar isn't readily noticeable. It could easily be covered with make-up." Austin was having difficulty diverting his eyes from Nemea's deep and inviting cleavage. "No one would even notice. They wouldn't even know the difference."

"I would!"

Various psychobabblers were called by both sides, expounding on Freud's libido, Reich's Orgone energy, Alder's morphotypes, Skinner's box and Jung's collective unconscious. But all they really did was think about their consultant fees and salivate like Pavlov's dogs while staring at Nemea's tits.

Then, both sides rested and gave their closing arguments and the jury left to deliberate.

Judge Kohl retired to his chambers, removed his robe and was about to settle in behind his desk when the door opened. He turned and saw Nemea framed in the doorway.

"Ms. Casey, you shouldn't be in here without your attorney and the defense's attorney," Judge Kohl adamantly stated. "There's nothing I can do for you now. The case is to the jury."

"But there's something I can do for you, your Honor."

She closed the door and stepped forward towards the judge.

"Really, Ms. Casey..." His words trailed off as Nemea knelt before him, in the process pulling down his zipper, his semi-erect cock flopping out through his boxer's fly.

Nemea fisted the judge's inflating shaft, lovingly stroking the loose skin until the blue veins popped to life, her tongue flickering and lapping at his cockhead. Her full lips sucked in his cockhead, softly humming and engulfing its purplish red swollenness. As her lips slid down his shaft, she unbuckled his belt and let the judge's pants drop to his ankles, followed by his boxers.

Sans hands, her oral assault on the long arm of the law continued and her jacket and torn blouse fell away from her shoulders, freeing her braless tits to sway with her back-and-forth motion.

Judge Kohl's eyes rolled as he grabbed the back of her head, his fingers tangled in her scarlet tresses, trying to control the sucking action. But



Nemea slapped his hands away.

In the courtroom the judge was king, but here she was queen and he was a serf in her choreographed dance of carnal pleasure.

Denied control over the situation, the judge's hands settled on her swaying tits, cupping and cradling them as if they were fragile chinaware. Once he determined Nemea's tits were not fragile, he squeezed them hard, savoring their contradictory inelastic buoyancy, thumbing their bloated knobs.

Next Nemea bundled her tits around the judge's distended cock, snuggling it in her expansive cleavage like a polish sausage in a bun. Kohl's hands shot out, but she knocked them away, again demanding absolute control of the action. Wiggling and bouncing her radiant tits Nemea created a tingling sensation which pricked every nerve-ending throughout the judge's body.

Nemea recaptured the purplish-red cockhead between her puffy lips, again sucking it like a Tootsie Pop, then swallowing the throbbing shaft like a banana. The combination of the oral assault and breast massage frenzied the judge to even further heights of ecstasy. He couldn't stand it anymore. He had to take some control of the action.

He lifted Nemea and buried his face in her cleavage, molding her tits into flesh earmuffs. She fisted his cock, keeping it alive as the judge jiggled her tits about. Reluctantly, he popped his face from Nemea's magnificence and his lips smacked. His lips sucked in her puffy left areola and he tasted its tanginess, feeling the tip of its thumb-thick nipple scrape against the roof of his mouth. Alternating between both tits, Kohl savored the delectation afforded only a few men, until he felt the ultimate need for release.

Kohl stripped of Nemea's pants and panties, and then bent her over the oak desk. He went to his knees, turned his head upward and began lapping at her drenched labia, delicately gnawing on her distended clitoris. His face was soon smeared with her love juices, her pheromones urging him even further in his need to be sated.

Standing up, Kohl shoved his hand on Nemea's back, pressing her onto the cold desk, smashing her tanned tits into the rich-colored veneered woodwork. He slammed his hard cock into her slippery cunt, causing her to jump slightly, then rode her like a bucking bronco. It

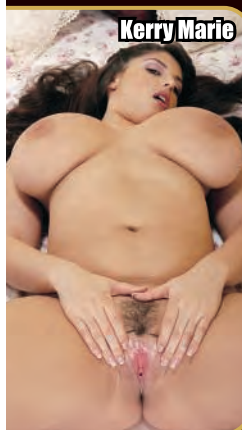
# Stacked & Packed VOLUME 5

NEW ON DVD & VIDEO

Four Newcomer  
of the Year Finalists.

One Video.

Featuring V-Mag Newcomer of the Year finalists Cherry Brady, Sapphire, Maria Moore, Brandy. Plus, Daphne Rosen and Model of the Year finalist Kerry Marie.



Kerry Marie



Maria Moore



Brandy



Daphne Rosen



Cherry Brady



Sapphire

INTERNET ORDERS [www.eBoobStore.com](http://www.eBoobStore.com) U.S. & CANADA 1-800-421-0760  
INTERNATIONAL +1-305-662-5959 24-HOUR FAX 305-662-5952

MAIL TO: The SCORE Group (Dept. V00104E), 1629 N.W. 84 Avenue, Miami, FL 33126

☐ **STACKED & PACKED #5 VHS** (#VD123) \$39.95 plus \$7.00 S&H ..... **TOTAL: \$46.95**

☐ **STACKED & PACKED #5 DVD** (#VD123D) \$39.95 plus \$7.00 S&H ..... **TOTAL: \$46.95**

☐ **VOLUPTUOUS SUBSCRIBERS SAVE 15%** Stacked & Packed #5 is X-Rated, 136 minutes. By ordering, I certify I am at least 18 years old. Florida residents add 7% state sales tax. Shipped in a discreet package to protect your privacy. Make checks and money orders payable to: The SCORE Group. U.S. funds only. U.S., Canada & Mexico: Shipping and handling is \$7 for first video, \$2 for each additional video. Sorry, no foreign checks. Hawaii & Puerto Rico: S&H is \$10 for first video, \$2 for each additional video. International Orders: S&H is \$10 for first video, \$5 for each additional video. (Note: Foreign orders are sent via int'l. airmail. Not responsible for Customs seizures.)

☐ **ADD \$5 FOR PAL (UK) VIDEO FORMAT. TOTAL COST OF VIDEO WITH SHIPPING AND HANDLING IS \$54.95.**

**INDICATE PAYMENT METHOD:** ☐ Check ☐ Money Order ☐ MasterCard ☐ VISA ☐ Discover ☐ American Express

Name \_\_\_\_\_ Age \_\_\_\_\_ Card # \_\_\_\_\_ Exp. \_\_\_\_\_

Telephone Number \_\_\_\_\_ Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Signature \_\_\_\_\_ Email \_\_\_\_\_

**CREDIT CARD ORDERS WILL NOT BE PROCESSED WITHOUT A SIGNATURE**

V00104E





was a good thing the judge's chambers were soundproof. As he pumped harder and deeper into her vaginal chamber the action flung her about like a rag doll, her sweaty tits polishing the desk's oak finish and her high-pitched screams of passion echoing in every recess of the judge's chambers.

After what seemed like an hour but in reality was only 15 minutes, Kohl jerked, his body becoming spasmodic as the juices boiled in his balls. Then, he pulled out and with only a grunt to announce his ruling, he erupted in multiple spurts over Nemea's back.

**A**fter less than two hours of deliberation the jury returned and pronounced the defendant guilty on all charges, suggesting real damages in the amount of six months loss income of \$3,000,000; with additional damages of \$50,000 to Glenn Casey for pain and suffering.

Defense attorney Karl Austin and defendant Nicky Tesla yelled that they would appeal all the way to the Supreme Court. Especially after Judge Kohl added an additional \$10,000,000 in punitive damages to the tally, citing Tesla and Gotham's intentional disregard for the safety of its patrons.

Back in his chambers, after the courtroom had been cleared, Judge Kohl was again visited by Nemea Casey, who kissed him passionately on the lips and said, "We did it."

"We sure did, Nemea. You were fucking amazing on the stand...all those crocodile tears about losing your ability to fuck."

"I'm an actress, after all," she said, then laughed.


"That you are, my dear." The judge said as he moved behind his desk. "I still don't like that your husband is getting half the settlement."

"Or even the \$50,000."

The judge smiled. "You know your husband was feeding you the fry that scarred you. He was the one who dropped it. You could..."

"Sue him? Yes, he was responsible through his own neglect. I like that idea." Nemea smiled and handed Kohl the clam-shell box containing the video presented in court. "Here. Thanks for letting me use this in court."

"My pleasure. I couldn't very well let you use any of the others."

"Oh, you could've been a star. You know, have *your* day in court." 





# ANNIE SWANSON

## The Real “Dream Girl-Next-Door”

Forget that teen comedy flick with the skinny, pretty blonde. Here comes a real girl-next-door. Yes, she's a regular chick, living in suburbia. Yes, she's fucked on film. And, yes, she loves to tease anybody with eyes, from young men to senior citizens. Hell, somebody oughta make a movie about Annie Swanson. Cum to think of it, we already have!











Not only is she super horny in the sack (check out *Voluptuous Xtra* #6 for the evidence), in public, she's... "A tease," confesses Annie proudly. "I can't help myself. When I see people looking, I want to show them more and see that horny smile. I'll mow my grass in a halter top with short shorts, hang out by the frozen food until my nipples are rock hard, masturbate with the windows open. You know, good-neighbor stuff!" Good? Sounds more like Annie's a "dream" neighbor!









So, Annie, ya like to play with dildos and leave the windows open, eh? "Sometimes I don't even have to do that. I'm so loud when I play with myself and especially when I cum, I can crack windows blocks away! I swear, glass companies love me! The thing is, though, I love to masturbate to pictures of...myself! What can I say? It really turns me on to see myself in the magazine, thinking about everybody else cumming just like I do. Is that weird or what?" Nah, Annie, we love jacking to your pictures. Why should you be any different?



## BARE FACTS

Age: 23 Birthday: March 22, 1981 Height: 4'11"

Weight: 130 lbs. Measurements: 42-28-36 Bra Size: 36DDD

Previous *Voluptuous* Appearances: March '04, Holiday '03 (XXX boy-girl pictorial), Oct. '03, Feb. '03, Dec. '02, Sept. '02

Video: *Voluptuous Xtra* #6 (XXX-rated, DVD and video available in the Video Club on page 98 of this issue)









# Voluptuous

# VIDEO CLUB

## ONLY THE BEST FROM THE TIT HOUNDS AT V-MAG.

**XXX  
ANAL**



### BLACK AND STACKED XTRA #3

The latest in this best-selling video series stars Africa (left, top) and Cassitty (left, bottom) in a hardcore double-teaming. Plus, Cassitty gets it solo from our stud in an interracial fuck-fest and newcomer Carmen from *HARD SCORE* does XXX again! If you love oral and anal, Vanessa Blue has the sloppiest blowjob you'll ever see and Chaka T. does hardcore again. DVD bonuses include interviews with Cassitty and Sierra and Cassitty and Africa in the "battle of the boobs!" **XXX-RATED, 120 MIN., CHOOSE VHS OR DVD FOR ONLY \$39.95 PLUS S&H**

**VHS or DVD  
your choice**



### XL XTRA #2

Super plumpers get the super fuckings they need, including three XXX hardcore debuts. Super-stacked and ultra-horny Kat Vixen (pictorial on page 29), big-woman Wonder Tracy and V-Mag fave Joy Juggs (above, pictorial and interview on page 42) take on some professional strength cocks on camera for the first time. Plus, Lilith's XXX encore is her hottest sex scene yet and bodacious Anna gets fucked senseless! **XXX-RATED, 90 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

**VHS or DVD  
your choice**



**NEW  
ON DVD  
& VIDEO**

### HARD SCORE

Brandy Talore gets her first hardcore hammering. Plus, March '04's Iva in one of the raunchiest anal poundings ever. Also starring Czech beauty Marketa (pictorial on page 76) and slim-n-stacked black beauty Carmen, getting nailed. **XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

**VHS or DVD  
your choice**



### VOLUPTUOUS XTRA #8

Angelica Raven and Cherry Brady, plus Emilia, Amanda (pictorial on page one of *Xtra*), Josephine and Kat Vixen (pictorial on page 29) in one of the best XXX videos of the year. Cherry Brady's anal is worth the price of admission alone! **XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**



# Voluptuous

**AVAILABLE NOWHERE ELSE!**



## THE BEST OF LINSEY ON DVD

Linsey Dawn McKenzie hosts a sparkling, high-resolution, digitally mastered presentation packed with lap dancing, hard-to-the-core XXX (including her only boy-girl scene), masturbation, Boob Cruise action, underwater boob play and exclusive interviews. **XXX-RATED, 192 MIN., DVD ONLY, \$49.95 PLUS S&H**



## DIANE POPPOS COLLECTION

Almost three hours long, with all of Diane's XXX scenes. Her ex-husband shot this in "happier days," and sold it to us before Diane's attorney could get his hands on it. Now it's all here on one gigantic volume packed with XXX hardcore action for you to enjoy! **XXX-RATED, 174 MIN., VHS OR DVD, \$39.95 PLUS S&H**



## STACKED & PACKED #5

An all-star cast, featuring 2003 Model of the Year Kerry Marie, Cherry Brady, Brandy, Maria Moore (above), Daphne Rosen and Sapphire in a dildo stuffing, big-tit worshipping, raunchy time. One of the best solo masturbation videos ever with one of the best line-ups we've ever seen. **X-RATED, 136 MIN., \$39.95 PLUS S&H**



## VOLUPTUOUS XTRA #6

Sexy, busty babes getting speared by hard salami! Starring Annie Swanson (above, pictorial on page 91), Denise Davies, Chaka T., Melissa Carey, Andrea and Gwen Sanders in XXXplicit hardcore. Lots of anal! **XXX-RATED, 117 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

**THE MORE YOU ORDER,  
THE MORE YOU SAVE!**

**ORDER 24/7 WE DELIVER IN 2-3 BUSINESS DAYS  
ON THE INTERNET: [www.eBoobStore.com](http://www.eBoobStore.com)  
U.S. AND CANADA: 1-800-421-0760  
INTERNATIONAL: +1-305-662-5959  
FAX YOUR ORDER: 305-662-5952**

**MAIL TO: The SCORE Group (Dept. VO0704D), 1629 N.W. 84 Ave., Miami, FL 33126**

- |   |                       |                      |
|---|-----------------------|----------------------|
| <input type="checkbox"/> SEND ME <b>BLACK &amp; STACKED XTRA #3 VHS</b> ... (ITEM #PIX194)  | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>BLACK &amp; STACKED XTRA #3 DVD</b> ... (ITEM #PIX194D) | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>XL XTRA #2 VHS</b> ... (ITEM #PIX146)                   | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>XL XTRA #2 DVD</b> ... (ITEM #PIX146D)                  | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>HARD SCORE VHS</b> ... (ITEM #PIX160)                   | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>HARD SCORE DVD</b> ... (ITEM #PIX160D)                  | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>VOLUPTUOUS XTRA #6 VHS</b> ... (ITEM #PIX148)           | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>VOLUPTUOUS XTRA #6 DVD</b> ... (ITEM #PIX148D)          | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>HARD SCORE VHS</b> ... (ITEM #PIX155)                   | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>VOLUPTUOUS XTRA #8 VHS</b> ... (ITEM #PIX155D)          | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>VOLUPTUOUS XTRA #8 DVD</b> ... (ITEM #PIX155D)          | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>THE BEST OF LINSEY ON DVD</b> ... (ITEM #PIX130D)       | \$49.95 plus \$10 S&H | <b>TOTAL \$59.95</b> |
| <input type="checkbox"/> SEND ME <b>DIANE POPPOS COLLECTION VHS</b> ... (ITEM #PIX187)      | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>DIANE POPPOS COLLECTION DVD</b> ... (ITEM #PIX187D)     | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>STACKED &amp; PACKED #5 VHS</b> ... (ITEM #VD123)       | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
| <input type="checkbox"/> SEND ME <b>STACKED &amp; PACKED #5 DVD</b> ... (ITEM #VD123D)      | \$39.95 plus \$10 S&H | <b>TOTAL \$49.95</b> |
- ☐ INDICATE HERE FOR PAL (UK) FORMAT. AN ADDITIONAL \$5.00 PER VIDEO.

- ☐ **YES, I AM A V-MAG SUBSCRIBER AND SAVE 15%**  
☐ **YES, I AM A V-MAG SUBSCRIBER AND GET FREE S&H\***

S&H: For the purpose of tracking and security of your package, orders are shipped via express courier, except those sent to P.O. Boxes. U.S.: \$10 for the first video and \$2 for each additional video. Puerto Rico, Canada & Mexico: \$15 for the first video and \$2 for each additional video. All other countries: \$25 for the first video and \$5 for each additional video. \*Free shipping offer available in U.S. & Canada Only only. FL residents add 7% sales tax. Make checks and money orders payable to The SCORE Group. Sorry, no foreign checks. We accept international money orders in U.S. funds only. Credit card orders must provide the exact credit card billing address in addition to the mailing address if the two are different. Videos are shipped in sturdy, discreet packaging to protect your privacy. All sales are final. Damaged videos will only be exchanged for one of the same title if returned within 90 days of receipt. The SCORE Group cannot be held responsible for Customs seizures. New shipping costs are effective Nov. 1, 2003. By ordering, you certify that you are at least 18 years old. **INDICATE PAYMENT METHOD:** ☐ Check ☐ Money Order ☐ MasterCard ☐ VISA ☐ American Express ☐ Discover

CARD # \_\_\_\_\_ EXP. \_\_\_\_\_  
 NAME \_\_\_\_\_ AGE \_\_\_\_\_  
 ADDRESS \_\_\_\_\_ CITY \_\_\_\_\_  
 STATE \_\_\_\_\_ ZIP / POSTAL CODE \_\_\_\_\_ TELEPHONE \_\_\_\_\_  
 SIGNATURE **REQUIRED FOR CREDIT CARD ORDERS** \_\_\_\_\_

## CHECK HERE FOR YOUR VOLUME DISCOUNT:

- ☐ **I'M ORDERING 2 VIDEOS FOR \$75 PLUS SHIPPING**
- ☐ **I'M ORDERING 2 DVDS FOR \$90 PLUS SHIPPING**
- ☐ **I'M ORDERING 3 VIDEOS FOR \$105 WITH FREE SHIPPING!**
- ☐ **I'M ORDERING 3 DVDS FOR \$126 WITH FREE SHIPPING!**
- ☐ **I'M ORDERING 4 VIDEOS FOR \$120 WITH FREE SHIPPING!**



## WE SHIP IN 24 HOURS

We ship our videos via express courier in secure, discreet packaging from our state-of-the-art facility at Miami Airport to ensure your satisfaction and privacy. Customer service reps are available (9 a.m.-6 p.m. ET) to help you with your order.

VO0704D



A woman with long, wavy brown hair and large breasts is posing for a photo. She is standing, facing slightly to the right but looking back over her shoulder at the camera. Her hands are on her hips. She is wearing no clothing. The background is a simple, light-colored wall.

**NOW!**  
**500,000**  
**IMAGES OF**  
**YOUR FAVORITE**  
**VOLUPTUOUS**  
**GIRLS**

# **BIGGEST BIG-BUST PHOTO LIBRARY ON THE NET!**

**The online  
home of  
Voluptuous  
magazine!**

- *More content and better quality than any other big-tit website... Guaranteed!*
- *The biggest tits!*
- *The most explicit photos!*
- *See the newest discoveries first!*
- *Exclusive video!*
- *Every back issue of Voluptuous since 1998!*
- *Special features like "On Location Key Largo!"*
- *Multiple postings every day!*
- *UK readers see the uncensored, hardcore photos you missed!*

# **SCORELAND.COM**



# Voluptuous **XTRA**



## AMANDA

**You know what they say about big chicks...**

They fuck like ten skinny ones! Hey Amanda, is there any truth to that urban legend? "Fuck yeah! It's balls-on true!" What can we say? Modesty isn't Amanda's greatest quality, and thank gawd for that! What is then? "I fuck and suck dick better than anybody!" Well, let's just see about that!





A New York City waitress, Amanda has been featured in *Voluptuous XL*. Now, it's time for *V-Mag*, and her tat says it all... Amanda is a star. How'd she go from serving food to servicing cock? "I asked!" She's a rather straight-forward, in-your-face girl, this native New Yorker. Very feisty, exuberant and...horny. "Don't ever forget horny, because I'm the queen of horny. You've never met a chick who loves dick more than I do. I love sucking dick. The only thing that feels better than a big, hard dick in my mouth is one ramming my pussy. I have such a great pussy for fucking, too. It's so tight, but it gets real wet and slippery. It can take any dick. Even a big one. See my video if you don't believe me!"







Video? How could we forget? Amanda makes a big hardcore debut on *Voluptuous Xtra* #8. On a video loaded with stars like Angelica Raven, Cherry Brady, Emilia and Kat Vixen, Amanda's super-plumper body aside, it would be easy to overlook her. Yeah, right! True to her word, Amanda is a fucking machine. For pure hardcore, she's a ball drainer. For "plumper" XXX hardcore, Amanda's scene is quite simply, one of the best.













A photograph of a woman with large breasts and a man's torso in the background. The woman has brown hair with bangs, blue eyes, and is wearing a pink flower hair clip. She has a tattoo of a star on her left shoulder. The man's torso is visible on the right side of the image, showing his chest and arm. The background is a field of tall grass.

## BARE FACTS

Age: 26

Birthday: April 17, 1978

Height: 5'8"

Weight: 165 lbs.

Measurements: 48-34-38

Bra Size: 42DD

Lives: New York City

Occupation: Waitress

Video: *Voluptuous Xtra* #8  
(XXX-rated, DVD and video  
available in the Video Club  
on page 98 of this issue)





**Voluptuous**  
*Amanda*  
JULY 2004





# ANNALIVE

## XXX Hardcore With A Super-Plumper.

Her name is AnnaLive, as in she is Live on the Internet and in video doing all kinds of hardcore things. Now, Anna is going for the XXX triffecta the *hard* way with her *V-Mag* debut, sucking and fucking zipper-pipe. What would you expect from a lady who spends most of her waking moments as either an Internet babe or a wildlife keeper? Taming lions, tigers and bears by day, getting every Tom, Dick and Horny wild and crazy with lust by night. As you're about to find out, AnnaLive is good at her job(s).









An "amazon" by any definition of the word, not only is Anna a towering 5'9" of passion, she's got that power-packed 200 pound-plus body that super-plumper lovers crave. Xtra cushion for your pushin' with more than enough passion to give your dick a good fucking. Anna doesn't just lay there like those skinny chicks with little boy bodies living the simple life. She fucks and fucks...well! The proof? It's in the pictures in this month's *Voluptuous Xtra*. And the moving ones, too. The video is *XL Xtra #2*. Anna is live on video and DVD doing hardcore for the first time. And you can download XXX-rated hardcore video of Anna in action at [SCOREVideos.com](http://SCOREVideos.com) or get the DVD of *XL Xtra #2* at [eBoobStore.com](http://eBoobStore.com). Safe, secure, sexy and easy, all you have to do is lay there and let the good times roll. AnnaLive will take care of everything.







## BARE FACTS

**Age:** 27 **Birthday:** Sept. 2, 1976 **Height:** 5'9"  
**Weight:** 201 lbs. **Measurements:** 46-32-48  
**Bra Size:** 40E **Born:** California **Lives:** Nevada  
**Occupation:** Wildlife keeper and Internet chick  
**Video:** *XL Xtra #2* (XXX-rated, DVD and video  
available on the Internet at [www.eBoobStore.com](http://www.eBoobStore.com))





